UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

FORM 8-K

CURRENT REPORT PURSUANT TO SECTION 13 OR 15(D) OF THE SECURITIES EXCHANGE ACT OF 1934

Date of Report (Date of earliest event reported): November 9, 2021

GORES METROPOLILOS IL INC.

	me of registrant as specified in its cha	,
Delaware (State or other jurisdiction of incorporation)	001-39907 (Commission File Number)	85-2097088 (I.R.S. Employer Identification No.)
6260 Lookout Road Boulder, Colorado (Address of principal executive offices)		80301 (Zip Code)
(Registrar	(303) 531-3100 nt's telephone number, including area co	ode)
(Former name	Not Applicable or former address, if changed since last	t report)
Check the appropriate box below if the Form 8-K is intende provisions:	ed to simultaneously satisfy the filing ob	ligation of the registrant under any of the following
✓ Written communication pursuant to Rule 425 i	under the Securities Act (17 CFR 230.42	25)
☐ Soliciting material pursuant to Rule 14a-12 un	nder the Exchange Act (17 CFR 240.14a	-12)
☐ Pre-commencement communications pursuant	t to Rule 14d-2(b) under the Exchange A	Act (17 CFR 240.14d-2(b))
☐ Pre-commencements communications pursuan	nt to Rule 13e-4(c) under the Exchange	Act (17 CFR 240.13e-4(c))
Securities registered pursuant to Section 12(b) of the Act:		
Title of each class	Trading Symbols	Name of each exchange on which registered
Units, each consisting of one share of Class A	GMIIU	The Nasdaq Stock Market LLC
common stock and one-fifth of one warrant Class A common stock, par value \$0.0001 per share	GMII	The Nasdaq Stock Market LLC
Warrants, each whole warrant exercisable for one share of Class A common stock at an exercise price of \$11.50 per share	GMIIW	The Nasdaq Stock Market LLC
Indicate by check mark whether the registrant is an er this chapter) or Rule 12b-2 of the Securities Exchange		
Emerging growth company $oximes$		

Eme

If an emerging growth company, indicate by check mark if the registrant has elected not to use the extended transition period for complying with any new or revised financial accounting standards provided pursuant to Section 13(a) of the Exchange Act. □

Item 8.01 Other Events.

On November 9, 2021, Sonder Holdings Inc. ("<u>Sonder</u>") released a press release announcing Sonder's financial results for the three months ended September 30, 2021. A copy of the press release is attached hereto as Exhibit 99.1 and a copy of Sonder's third quarter 2021 summary results are attached hereto as Exhibit 99.2. Both the press release and third quarter 2021 summary results are incorporated by reference herein.

Attached as Exhibit 99.3 and incorporated by reference herein is the investor presentation, dated November 9, 2021 that will be used by Gores Metropoulos II, Inc. (the "<u>Company</u>") and Sonder with respect to Sonder's business combination with the Company (the "<u>Business Combination</u>").

Additional Information about the Transactions and Where to Find It

Additional information about the proposed Business Combination among Sonder, the Company and certain subsidiaries of the Company, including a copy of Amendment No. 1 to the Merger Agreement provided in a Current Report on Form 8-K filed by the Company with the SEC on October 28, 2021 and a copy of the Merger Agreement provided in a Current Report on Form 8-K filed by the Company with the SEC on April 30, 2021, which are available at www.sec.gov. In connection with the proposed Business Combination, the Company filed a registration statement on Form S-4 (the "Registration Statement") that includes a preliminary proxy statement, prospectus and consent solicitation statement with respect to the Company's securities to be issued in connection with the proposed Business Combination. The Registration Statement is not yet effective. The Registration Statement, including the proxy statement/prospectus/consent solicitation statement contained therein, when it is declared effective by the SEC, will contain important information about the proposed Business Combination and the other matters to be voted upon at a meeting of the Company's stockholders to be held to approve the proposed Business Combination and other matters (the "Special Meeting") and is not intended to provide the basis for any investment decision or any other decision in respect of such matters. The Company may also file other documents regarding the proposed Business Combination with the SEC. Company stockholders and other interested persons are advised to read, when available, the Registration Statement and the proxy statement/prospectus/consent solicitation statement, as well as any amendments or supplements thereto, because they will contain important information about the proposed Business Combination.

When available, the definitive proxy statement/prospectus/consent solicitation statement will be mailed to Company stockholders as of a record date to be established for voting on the proposed Business Combination and the other matters to be voted upon at the Special Meeting. Investors and securityholders will also be able to obtain copies of the definitive proxy statement/prospectus/consent solicitation statement and all other relevant documents filed or that will be filed with the SEC without charge, once available, at the SEC's website at www.sec.gov or by directing a request to: 6260 Lookout Road, Boulder, CO 80301, attention: Jennifer Kwon Chou, or by contacting Morrow Sodali LLC, the Company's proxy solicitor, for help, toll-free at (800) 662-5200 (banks and brokers can call collect at (203) 658-9400).

Participants in Solicitation

The Company, Sonder and their respective directors and officers may be deemed participants in the solicitation of proxies of Company stockholders in connection with the proposed Business Combination. Company stockholders and other interested persons may obtain, without charge, more detailed information regarding the interests of those persons and other persons who may be deemed participants in the proposed Business Combination by reading the Company's registration statement on Form S-1 (File No. 333-251663), which was declared effective by the SEC on January 19, 2021, and the proxy statement/prospectus/consent solicitation statement regarding the proposed Business Combination. You may obtain free copies of these documents as described in the preceding paragraph.

Forward Looking Statements

This Current Report may contain a number of "forward-looking statements" as defined in the Private Securities Litigation Reform Act of 1995. Forward-looking statements include, but are not limited to, statements about Sonder's forecasted revenue growth and cash flow (including Sonder's outlook for Total Revenue and Adjusted EBITDA for the year ended December 31, 2021), Sonder's forecasted growth in units (including Sonder's forecast

for growth in Total Portfolio for the year ended December 31, 2021), information concerning the Company's or Sonder's possible or assumed future financial or operating results and metrics, business strategies, debt levels, competitive position, industry environment, potential growth opportunities, future operations, products and services, planned openings, expected unit contractings and the effects of regulation, including whether the proposed Business Combination will generate returns for stockholders. These forward-looking statements are based on the Company's or Sonder's management's current expectations, estimates, projections and beliefs, as well as a number of assumptions concerning future events. When used in this Current Report, the words "estimates," "projected," "expects," "anticipates," "forecasts," "plans," "intends," "believes," "seeks," "may," "will," "should," "future," "propose" and variations of these words or similar expressions (or the negative versions of such words or expressions) are intended to identify forwardlooking statements. These forward-looking statements are not guarantees of future performance, conditions or results, and involve a number of known and unknown risks, uncertainties, assumptions and other important factors, many of which are outside the Company's or Sonder's management's control, that could cause actual results to differ materially from the results discussed in the forward-looking statements. These risks, uncertainties, assumptions and other important factors include, but are not limited to: (a) the occurrence of any event, change or other circumstances that could give rise to the termination of the Merger Agreement (as amended by that certain Amendment No. 1 to Agreement and Plan of Merger, dated October 27, 2021 ("Amendment No. 1")) and the proposed Business Combination contemplated thereby; (b) the inability to complete the proposed Business Combination due to the failure to obtain approval of the stockholders of the Company or other conditions to closing in the Merger Agreement (as amended by Amendment No. 1); (c) the ability to meet Nasdaq's listing standards following the consummation of the proposed Business Combination; (d) the inability to complete the private placement transactions in connection with the business combination as described in the Registration Statement; (e) the risk that the proposed Business Combination disrupts current plans and operations of Sonder or its subsidiaries as a result of the announcement and consummation of the transactions described herein; (f) the ability to recognize the anticipated benefits of the proposed Business Combination, which may be affected by, among other things, competition, the ability of the combined company to grow and manage growth profitably, maintain relationships with customers and suppliers and retain its management and key employees; (g) costs related to the proposed Business Combination; (h) changes in applicable laws or regulations, including legal or regulatory developments (such as the SEC's statement on accounting and reporting considerations for warrants in special purpose acquisition companies); (i) the possibility that Sonder may be adversely affected by other economic, business and/or competitive factors; (j) risks related to the impact of the COVID-19 pandemic, including the Delta variant and potential governmental and other restrictions (including travel restrictions) resulting therefrom; (k) the inability of Sonder to enter into a definitive delayed draw note purchase agreement; and (1) other risks and uncertainties described in the final proxy statement/prospectus/consent solicitation statement, including those under the heading "Risk Factors" therein, and other documents filed by the Company from time to time with the SEC. You are cautioned not to place undue reliance upon any forward-looking statements, which speak only as of the date made. Except as required by law, neither the Company nor Sonder undertakes any obligation to update or revise its forward-looking statements to reflect events or circumstances after the date of this report. Additional risks and uncertainties are identified and discussed in the Company's reports filed and to be filed with the SEC and available at the SEC's website at www.sec.gov.

Disclaimer

This Current Report relates to a proposed Business Combination between the Company and Sonder. This document does not constitute an offer to sell or exchange, or the solicitation of an offer to buy or exchange, any securities, nor shall there be any sale of securities in any jurisdiction in which such offer, sale or exchange would be unlawful prior to registration or qualification under the securities laws of any such jurisdiction.

Item 9.01 Financial Statements and Exhibits.

(d) Exhibits

Exhibit No.	<u>Exhibit</u>
99.1	Press Release issued by Sonder Holdings Inc. on November 9, 2021.
99.2	Third Quarter 2021 Summary Results of Sonder Holdings Inc., dated November 9, 2021.
99.3	Investor Presentation of Sonder Holdings Inc., dated November 9, 2021.
104	Cover Page Interactive Data File (embedded within the Inline XBRL document).

SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Gores Metropoulos II, Inc.

Date: November 9, 2021 By: /s/ Andrew McBride

Name: Andrew McBride

Γitle: Chief Financial Officer and Secretary

Sonder Holdings Inc. Reports Record Revenue for Q3 and Raises FY 2021 Revenue and Adjusted EBITDA Outlook

Record Q3 2021 Revenue of \$67.5M, Up 155% YoY \$126 Revenue per Available Room, Up 64% YoY and 26% vs. Q2 2021 Raises Outlook for FY 2021 Total Revenue to \$200M - \$205M vs. prior Outlook of \$180M - \$190M

San Francisco, CA – November 9, 2021 – Sonder Holdings Inc. ("Sonder" or the "Company"), a leading next-generation hospitality company that is redefining the guest experience through technology and design, today announced financial results for the three months ended September 30, 2021.

"We had another stellar quarter, setting a new company record for quarterly revenue and year-over-year growth with leisure travel demand surging in both our international and domestic markets. Labor Day weekend 2021 generated our highest demand of any holiday since President's Day weekend 2020 with our Revenue per Available Room ("RevPAR") reaching \$160, approximately 97% of 2019 Labor Day weekend levels. We're aggressively growing our global portfolio to meet this demand and are on track to surpass 18,000 Live and Contracted Units by the end of the year. Our compelling value proposition for real estate partners continues to propel our growth as we successfully secure exceptional properties at attractive economics. Recent highlights include opening our first hotel in France, the Sonder Atala, which is steps from the Champs-Élysées, expanding in coveted neighborhoods in Mexico City and Dubai, and continuing to grow our footprint in the United States," said Francis Davidson, Co-Founder and CEO of Sonder.

"The innovation flywheel continued to accelerate in Q3 as well. We launched a redesigned guest app bringing all stay information and services onto a single screen, and continued to build out the operating system for hospitality which we believe will translate into a better guest experience and superior economics. We also unveiled a flexible work-choice model, providing our people with the freedom to work in a way that suits them best so that we can stay focused on delivering results," continued Davidson.

Sanjay Banker, President and CFO of Sonder, said: "Travel is rebounding sharply across our 38 live global markets with RevPAR at 83% of Q3 2019 (pre-pandemic) levels and occupancy rates near 70 percent. We saw robust Average Daily Rates ("ADR") of \$184 for the quarter, driven primarily by a combination of demand acceleration and our sales and marketing efforts. Additionally, our live portfolio continues to expand and drive more bookable nights. Given these strong leading indicators combined with our sustained revenue outperformance year-to-date, we're once again raising our total revenue outlook for full year 2021, and also raising our Adjusted EBITDA outlook for full year 2021."

Third Quarter 2021 Financial Results

- Total Revenue of \$67.5 million, a 155% year-over-year increase and a 43% increase over Q2 2021
- \$184 ADR, a 79% year-over-year increase and a 25% increase over Q2 2021
- \$126 RevPAR, a 64% year-over-year increase and a 26% increase over Q2 2021
- 17% RevPAR outperformance versus traditional hotels (upper upscale hotels in cities where Sonder operates), up from a 5% discount to traditional hotels in Q3 2019 (normalized for pre-pandemic)
- Continued strong Occupancy Rate of 68%, 600 bps below Q3 2020 in which we saw elevated occupancy due to significant ADR discounting during the height of the COVID-19 pandemic, and consistent with Q2 2021 levels
- 535,603 Bookable Nights, a 55% year-over-year increase and a 13% increase over Q2 2021
- Property Level Loss of approximately \$4 million, an improvement of nearly \$3 million year-over-year and over \$8 million compared to Q2
 2021

Third Quarter 2021 Corporate Highlights

- Approximately 6,300 Live Units and over 16,000 total Live and Contracted Units as of September 30, 2021
- Announced <u>incremental investment of ~\$330 million and resulting total capital of ~\$530 million</u> provides for a fully funded business plan, in addition to trust proceeds of up to \$450 million
- Continued to build a world class board of directors: named <u>Frits van Paasschen</u>, current member of the Board and former President and CEO of Starwood Hotels, as Lead Independent Director; appointed <u>Janice L. Sears</u>, former Bank of America executive, as a Director and Audit Committee Chair; and appointed <u>Gilda Perez-Alvarado</u>, Global CEO of the Hotels & Hospitality Group at JLL, as a Director
- Launched operations in <u>France</u> with the Sonder Atala, a 48-unit property located steps from the iconic Champs-Elysées in Paris, and recently contracted an additional 25-unit property in the eclectic and trendy 17th arrondissement
- Expanded footprint in <u>Mexico City</u>, contracting over 600 additional units across eight properties, concentrated primarily in the Condesa and Roma neighborhoods
- Increased <u>Middle East</u> presence with the opening of two new high-rise towers comprising over 300 units in downtown Dubai with views of the Burj Khalifa
- Continued proactive focus on ESG, including through the adoption of new policies affirming our zero tolerance approach to modern slavery and human trafficking

Financial Outlook

Sonder is raising its outlook for its full year ending December 31, 2021 as follows:

• Total Revenue between \$200 and \$205 million, increasing initial outlook (as of April 30, 2021) by 17% at the midpoint of the range and revised outlook (as of August 10, 2021) by 9.5% at the midpoint of the range, and implying 2021 total annual revenue growth of 75% at the midpoint of the range

- Adjusted EBITDA loss better than \$240 million, increasing initial outlook by 17% from prior outlook of Adjusted EBITDA loss of \$290 million
 - All references to Adjusted EBITDA in this document are based on our revised methodology as of September 2021.
 - Adjusted EBITDA methodology prior to September 2021 utilized Non-GAAP rent (which accounted for the benefit of rent abatement in the period in which it was received) and Non-GAAP Other Operating Expenses included the benefit of Capex Allowance in the period in which it was received.
 - Adjusted EBITDA now utilizes GAAP rent, which amortizes the benefit of both rent abatement and benefit of Capex Allowance over the term of the lease.

Financial Summary and Operating Results

Metric	Q3 2021	Q3 2020	D YoY
Revenue (000s)	\$ 67,454	\$ 26,471	155%
Net Loss (000s)	\$ (64,584)	\$ (55,514)	(16)%
Live Units	6,300	3,900	62%
Total Portfolio	16,200	10,400	56%
Bookable Nights	535,603	345,989	55%
Occupied Nights	365,979	257,279	42%
Occupancy Rate	68%	74%	(8)%
Average Daily Rate (ADR)	\$ 184	\$ 103	79%
Revenue per Available Room (RevPAR)	\$ 126	\$ 77	64%
Property Level Profit (Loss) (000s)	\$ (4,381)	\$ (7,071)	38%
Property Level Profit (Loss) Margin	(6)%	(27)%	21%
Adj. EBITDA (000s)	\$ (47,471)	\$ (41,900)	(13)%
Adj. EBITDA Margin	(70)%	(158)%	88%
GAAP Rent to Landlord Payments Adjustment	\$ 5,706	\$ (5,693)	NM
CapEx Allowance Realized	\$ 1,915	_	NM

Sonder's Third Quarter 2021 Summary Results presentation is available at: sonder.com/investors.

Combination with Gores Metropoulos II

As previously announced on April 30, 2021, Sonder entered into an agreement to combine with Gores Metropoulos II, Inc. ("GMII") (Nasdaq: GMII, GMIIW and GMIIU), a special purpose acquisition company sponsored by affiliates of The Gores Group, LLC and Metropoulos & Co. (the "Merger Agreement"). As part of the transaction, Sonder and GMII raised a \$200 million fully committed PIPE (the "Existing PIPE"), led by an affiliate of The Gores Group, with participation from sophisticated institutional investors, including Fidelity Management & Research Company LLC, funds and accounts managed by BlackRock, Atreides Management, LP, entities affiliated with Moore Capital Management, Principal Global Investors, LLC, and Senator Investment Group.

The transaction was amended on October 27, 2021. The amended terms revise the combined company's pro forma enterprise value to \$1.925 billion. As part of the proposed business combination, the Company will receive approximately \$110 million in incremental capital from affiliates of Gores Metropoulos II and other leading investors including Fidelity Management & Research Company LLC, funds and accounts managed by BlackRock, Atreides Management, LP, and Senator Investment Group pursuant to new PIPE transactions (the "New PIPEs"), in addition to the \$200 million Existing PIPE, which continues to be led by affiliates of Gores Metropoulos II, with participation from top-tier institutional investors including Fidelity Management & Research Company LLC, funds and accounts managed by BlackRock, Atreides Management, LP, funds and accounts managed by Principal Global Investors, LLC, and Senator Investment Group. Additionally, the Company has put in place a non-binding term sheet for Delayed Draw Notes of \$220 million with existing PIPE investors, to be available following closing of the proposed business combination. Subject to any redemptions by the public stockholders of Gores Metropoulos II and the payment of transaction expenses at the closing, the \$200 million in Existing PIPE proceeds and approximately \$110 million in proceeds from the New PIPEs will be used together with up to \$450 million in Gores Metropoulos II's trust account and Delayed Draw Notes of \$220 million to fund operations and support new and existing growth initiatives.

The proposed business combination remains on track to close in the second half of 2021, subject to approval by Gores Metropoulos II's stockholders and other customary closing conditions.

Additionally, the parties agreed to extend the Merger Agreement end date from October 28, 2021 to January 31, 2022 after which Gores Metropoulos II and Sonder would have the right to terminate the Merger Agreement if the proposed business combination has not been consummated by January 31, 2022.

About Sonder

Sonder is revolutionizing hospitality through innovative, tech-enabled service and inspiring, thoughtfully designed accommodations combined into one seamless experience. Launched in 2014 and headquartered in San Francisco, Sonder provides a variety of accommodation options — from spacious rooms to fully-equipped suites and apartments — found in over 35 markets spanning ten countries and three continents. The Sonder app gives guests full control over their stay. Complete with self-service features, simple check-in and 24/7 on-the-ground support, amenities and services at Sonder are just a tap away, making a world of better stays open to all.

To learn more, visit www.sonder.com or follow Sonder on Facebook, Twitter or Instagram. Download the Sonder app on Apple or Google Play.

About Gores Metropoulos II, Inc.

Gores Metropoulos II, Inc. ("GMII") (Nasdaq: GMIIU, GMII and GMIIW) is a special purpose acquisition company sponsored by an affiliate of The Gores Group, LLC, a global investment firm founded in 1987 by Alec Gores, and by an affiliate of Metropoulos & Co. whose Principals are Dean, Evan and Daren Metropoulos. GMII was formed for the purpose of entering into a merger, capital stock exchange, asset acquisition, stock purchase, reorganization or similar business combination with one or more businesses. Mr. Gores and Mr. Metropoulos together have more than 65 years of combined experience as entrepreneurs, operators and investors across diverse sectors including industrials, technology, media and entertainment, business services, healthcare and consumer products and services. Over the course of their careers, Mr. Gores and Mr. Metropoulos and their respective teams have invested in more than 180 portfolio companies through varying macroeconomic environments with a consistent, operationally-oriented investment strategy. For more information, please visit www.gores.com.

Sonder's Use of Non-GAAP Financial Measures

Sonder supplements its consolidated financial statements presented in accordance with generally accepted accounting principles in the United States ("GAAP"), by providing additional financial measures that are not prepared in accordance with GAAP, including Property Level Costs, Property Level Profit (Loss) and Adjusted EBITDA. Sonder believes that the disclosure of these non-GAAP financial measures provides investors with additional information that reflects the amounts and financial basis upon which Sonder's management assesses and operates its business. Sonder's definition may differ from the definitions used by other companies and therefore comparability may be limited. In addition, other companies may not publish these or similar metrics. These non-GAAP financial measures should not be viewed in isolation or as a substitute for, or superior to, measures prepared in accordance with GAAP.

Key Terms

Sonder's **Total Portfolio** represents Live Units plus Contracted Units. This includes any unit that has a signed real estate contract, regardless of whether or not the unit is available for guests to book. This excludes any units that have been exited (i.e., the lease was terminated or allowed to expire). **Live Units** are defined as units which are available for guest bookings on Sonder.com, the Sonder app and other channels. Sonder pays rent (or utilizes pre-negotiated abatement) and is able to generate revenue from these units. **Contracted Units** are units for which Sonder has signed real estate contracts, but are not yet available for guests to book. Sonder is not yet able to generate revenue from these units.

Sonder defines **Occupancy Rate** ("OR") as Occupied Nights divided by Bookable Nights, expressed as a percentage. **Bookable Nights** represent the total number of nights available for stays across all Live Units. This excludes nights lost to full building closures of greater than 30 nights. **Occupied Nights** represents the total number of nights occupied across all Live Units.

Revenue Per Available Room ("RevPAR") represents the average revenue earned per available night, and is calculated either by dividing revenue by Bookable Nights, or by multiplying Average Daily Rate by Occupancy Rate. **Average Daily Rate** ("ADR") represents the average revenue earned per night occupied and is calculated as revenue divided by Occupied Nights.

All references to Property Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA in this document are based on our revised methodology as of September 2021. Property Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA methodologies prior to September 2021 utilized Non-GAAP rent (which accounted for the benefit of rent abatement in the period in which it was received). Additionally, Adjusted EBITDA prior to September 2021 included the benefit of Capex Allowance in Non-GAAP Other Operating Expenses in the period in which it was received. Property Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA now utilize GAAP rent, which amortizes the benefit of both rent abatement and benefit of Capex Allowance over the term of the lease.

Property Level Profit (Loss) ("PLP" or "PLL") is defined as loss from operations after adding back corporate-level expenses less Property Level Costs. **Property Level Costs** ("PLC") represent costs directly associated with guest-facing functions in each of Sonder's buildings. These costs include (i) channel fees paid to Online Travel Agencies (OTAs), (ii) customer service costs, (iii) laundry/consumables costs, (iv) maintenance costs, and (v) utilities & insurance costs.

Adjusted EBITDA is defined as net loss excluding the impact of depreciation, stock-based compensation, COVID-19 pandemic related offboardings/other (costs associated with exiting units at the beginning of the COVID-19 pandemic).

Landlord Payments represent cash payments to real estate owners recognizing abatement at the time it is utilized (often at the commencement of a real estate contract), expressed in U.S. dollars. This recognizes the economic substance of the payment to real estate owners as reflected in the real estate contract (e.g., if Sonder's Takeover Date, the date on which Sonder receives the keys and is able to begin opening the building, was January 1, 2019 and it had three months of abatement at the beginning of the real estate contract, the Landlord Payments for the building in the first quarter of 2019 would be \$0). The **Takeover Date** represents the date on which Sonder receives the keys and is able to begin onboarding a building (e.g., moving in furniture, staging / photographing units for listing).

GAAP rent to Landlord Payment adjustment represents the adjustment to translate rent to Landlord Payments, expressed in U.S. dollars. GAAP rent straight lines abatement and future escalation payments over the duration of the real estate contract. In contrast, Landlord Payments recognizes abatement from real estate owners at the time abatement is utilized (often at the commencement of a real estate contract), and future escalation payments at the time they actually occur, in an effort to most accurately reflect the timing of cash outflows for rent.

Additional Information and Where to Find It

Additional information about the proposed business combination, including a copy of Amendment No. 1 to the Merger Agreement provided in a Current Report on Form 8-K filed by GMII with the SEC on October 28, 2021, a copy of the Merger Agreement provided in a Current Report on Form 8-K filed by GMII with the SEC on April 30, 2021, and a copy of an updated investor presentation provided in a Current Report on Form 8-K filed by GMII with the SEC on November 9, 2021, is available at www.sec.gov. In connection with the proposed business combination, GMII has filed a registration statement on Form S-4 (the "Registration Statement") that includes a preliminary proxy statement, prospectus and consent solicitation statement with respect to GMII's securities to be issued in connection with the proposed business combination. The Registration Statement is not yet effective. The Registration Statement, including the proxy statement/prospectus/consent solicitation statement contained therein, when it is declared effective by the SEC, will contain important information about the proposed business combination and the other matters to be voted upon at a meeting of GMII's stockholders to be held to approve the proposed business combination and other matters (the "Special Meeting") and is not intended to provide the basis for any investment decision or any other decision in respect of such matters. GMII may also file other documents regarding the proposed business combination with the SEC. GMII stockholders and other interested persons are advised to read, when available, the Registration Statement and the proxy statement/prospectus/consent solicitation statement, as well as any amendments or supplements thereto, because they will contain important information about the proposed business combination.

When available, the definitive proxy statement/prospectus/consent solicitation statement will be mailed to GMII stockholders as of a record date to be established for voting on the proposed business combination and the other matters to be voted upon at the Special Meeting. GMII investors and securityholders will also be able to obtain copies of the definitive proxy statement/prospectus/consent solicitation statement, without charge, once available, at the SEC's website at www.sec.gov or by directing a request to: 6260 Lookout Road, Boulder, CO 80301, attention: Jennifer Kwon Chou, or by contacting Morrow Sodali LLC, GMII's proxy solicitor, for help, toll-free at (800) 662-5200 (banks and brokers can call collect at (203) 658-9400).

Participants in Solicitation

GMII, Sonder and their respective directors and officers may be deemed participants in the solicitation of proxies of GMII stockholders in connection with the proposed business combination. GMII stockholders and other interested persons may obtain, without charge, more detailed information regarding the interests of those persons and other persons who may be deemed participants in the proposed business combination by reading GMII's registration statement on Form S-1 (File No. 333-251663), which was declared effective by the SEC on January 19, 2021, and the proxy statement/prospectus/consent solicitation statement regarding the proposed business combination. You may obtain free copies of these documents as described in the preceding paragraph.

Forward-Looking Statements

This press release contains a number of "forward-looking statements" as defined in the Private Securities Litigation Reform Act of 1995. Forwardlooking statements include, but are not limited to, statements about Sonder's forecasted revenue growth (including Sonder's outlook for Total Revenue and Adjusted EBITDA for the year ended December 31, 2021), Sonder's growth in total unit portfolio (including Sonder's forecast for growth in Total Portfolio for the year ended December 31, 2021), information concerning GMII's or Sonder's possible or assumed future financial or operating results and metrics, business strategies, debt levels, available financing including the PIPE transactions and the Delayed Draw Notes, competitive position, industry environment, potential growth opportunities, future operations, products and services, planned openings, expected unit contractings and the effects of regulation, including whether the proposed business combination will generate returns for stockholders. These forward-looking statements are based on GMII's or Sonder's management's current expectations, estimates, projections and beliefs, as well as a number of assumptions concerning future events. When used in this press release, the words "estimates," "projected," "expects," "anticipates," "forecasts," "plans," "intends," "believes," "seeks," "may," "will," "should," "future," "propose" and variations of these words or similar expressions (or the negative versions of such words or expressions) are intended to identify forward-looking statements. These forward-looking statements are not guarantees of future performance, conditions or results, and involve a number of known and unknown risks, uncertainties, assumptions and other important factors, many of which are outside GMII's or Sonder's management's control, that could cause actual results to differ materially from the results discussed in the forward-looking statements. Sonder's full year Total Revenue and Adjusted EBITDA at year end may differ materially from the outlook above, which is not a comprehensive statement of Sonder's financial results. These risks, uncertainties, assumptions and other important factors include, but are not limited to: (a) the occurrence of any event, change or other circumstances that could give rise to the termination of the Merger Agreement (as amended by Amendment No. 1) and the proposed business combination contemplated thereby; (b) the inability to complete the proposed business combination due to the failure to obtain approval of the stockholders of GMII or other conditions to closing in the Merger Agreement (as amended by Amendment No. 1); (c) the ability to meet Nasdaq's listing standards following the consummation of the proposed business combination; (d) the inability to complete the PIPE transactions; (e) the risk that the proposed business combination disrupts current plans and operations of Sonder or its subsidiaries as a result of the announcement and consummation of the transactions described herein; (f) the ability to recognize the anticipated benefits of the proposed business combination, which may be affected by, among other things, competition, the ability of the combined company to grow and manage growth profitably, maintain relationships with customers and suppliers and retain its management and key employees; (g) costs related to the proposed business combination; (h) changes in applicable laws or regulations, including legal or regulatory developments (such as

the SEC's statement on accounting and reporting considerations for warrants in special purpose acquisition companies); (i) the possibility that Sonder may be adversely affected by other economic, business and/or competitive factors; (j) risks related to the impact of the COVID-19 pandemic, including the Delta variant and potential governmental and other restrictions (including travel restrictions) resulting therefrom; (k) the inability of Sonder to enter into definitive documentation with respect to the Delayed Draw Notes prior to closing, and (l) other risks and uncertainties described in the final proxy statement/prospectus/consent solicitation statement, including those under the heading "Risk Factors" therein, and other documents filed by GMII from time to time with the SEC. You are cautioned not to place undue reliance upon any forward-looking statements, which speak only as of the date made. Except as required by law, neither GMII nor Sonder undertakes any obligation to update or revise its forward-looking statements to reflect events or circumstances after the date of this release. Additional risks and uncertainties are identified and discussed in GMII's reports filed and to be filed with the SEC and available at the SEC's website at www.sec.gov.

No Offer or Solicitation

This communication relates to a proposed business combination between GMII and Sonder. This document does not constitute an offer to sell or exchange, or the solicitation of an offer to buy or exchange, any securities, nor shall there be any sale of securities in any jurisdiction in which such offer, sale or exchange would be unlawful prior to registration or qualification under the securities laws of any such jurisdiction.

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OR

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SONDER HOLDINGS INC. AND SUBSIDIARIES CONDENSED CONSOLIDATED STATEMENTS OF OPERATIONS AND COMPREHENSIVE LOSS

(In thousands, except number of shares information) (unaudited)

	Three Mor Septem	
	2021	2020
Revenue	\$ 67,454	\$ 26,471
Cost of revenue (excluding depreciation and amortization)	52,402	24,508
Operations and support	36,592	29,227
General and administrative	21,694	17,972
Research and development	5,443	3,853
Sales and marketing	6,724	3,108
Total costs and expenses	122,855	78,668
Loss from operations	(55,401)	(52,197)
Interest expense, net and other (income) expense, net		
Interest expense, net	13,279	1,658
Other (income) expense, net	(4,229)	1,648
Total interest expense, net and other (income) expense, net	9,050	3,306
Loss before income taxes	(64,451)	(55,503)
Provision for income taxes	133	11
Net loss	\$ (64,584)	\$ (55,514)
Net loss per share, basic and diluted	\$ (7.77)	\$ (8.74)
Weighted average shares outstanding of common stock, basic and diluted	8,310,373	6,354,980
Other comprehensive loss:	<u> </u>	<u> </u>
Net loss	\$ (64,584)	\$ (55,514)
Change in foreign currency translation adjustment	(1,120)	1,777
Comprehensive loss	\$ (65,704)	\$ (53,737)

SONDER HOLDINGS INC. AND SUBSIDIARIES RECONCILIATION OF LOSS FROM OPERATIONS TO PROPERTY LEVEL LOSS (In thousands) (unaudited)

		Three Months Ended September 30,	
		2021	2020
Loss from operations	\$(55,401)	\$(52,197)
Add: Operations and support		36,592	29,227
General and administrative		21,694	17,972
Research and development		5,443	3,853
Sales and marketing		6,724	3,108
Less: Property Level Costs			
Channel fees included in sales and marketing		(4,638)	(1,272)
Customer service, laundry/consumables, maintenance and utilities and insurance included in operations			
and support		(14,795)	(7,762)
Property Level Loss	\$	(4,381)	\$ (7,071)
Property Level Loss Margin		(6.5%)	(26.7%)
GAAP rent to Landlord Payments adjustment	\$	5,706	\$ (5,693)

SONDER HOLDINGS INC. AND SUBSIDIARIES RECONCILIATION OF NET LOSS TO EBITDA AND ADJUSTED EBITDA (In thousands) (unaudited)

	Three Mon Septem	
	2021	2020
Net loss	\$(64,584)	\$(55,514)
Interest expense, net	13,279	1,658
Provision for income taxes	133	11
Depreciation and amortization	4,357	4,269
EBITDA	\$(46,815)	\$(49,576)
Stock-based compensation	3,573	1,020
Other (income) expense, net	(4,229)	1,648
COVID-19 related offboardings		5,008
Adjusted EBITDA	\$(47,471)	\$(41,900)
GAAP rent to Landlord Payments adjustment	\$ 5,706	\$ (5,693)
FF&E allowance realized	\$ 1,915	\$ —



Disclaimer

This presentation (the "Presentation") is being made in connection with a potential transaction (the "Business Combination") between Sonder Holdings Inc. ("Sonder") and Gores Metopoulos II, Inc. ("GM II").

No Offer or Solicitation
This Presertation is for informational purposes only and is neither an offer to sell or purchase, r
a solicitation of an offer to sell, buy or subscribe for any securities in any jurisdiction, nor is it a
solicitation of any vote relating to the potential Business Combination or otherwise in any
jurisdiction.

No Representations and Warranties
This Presentation has been prepared to assist interested parties in making their own evaluation
with respect to a potential investment in GM II relating to the potential Business Combination and
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information contained in this Presentation, to service any outdated information or by expressly
man's as being outdated. No securities commission or securities equality by the presentation or the presentation of the presentatio

This Presentation does not purport to contain all of the information that may be required to evaluate an investment relating to the potential Business Combination, and any recipient should conduct its own independent analysis of Sonder and GM II and the data contained or referred to in this Presentation.

You should not construe the contents of this Presentation as legal, accounting, business or tax advice and you should consult your own professional advisors as to the legal, accounting, business, tax, financial and other matters contained herein.

No expresentation or warranty, express or implied, is or will be given by Sonder or GM II or any of their respective affiliates, directions, officers, employees or advisers or any other person as to the accuracy or completeness of the information in this Presentation (including as to the accuracy or reasonablement of statements, estimates, largets, projections, assumptions or judgmental or any other williams, out or clear communications transmitted or chemister make available to any party in the course of the evaluation of the journal flustrates Combination. Accordingly, more of Sonder, CM II or any of their respective affiliates, directions, clinications, employees, or advisers or any other person and be laised to any effect, indirect, or consequential loss or damages authered by any persons as result or ingling or any statement in or omission from this Presentation and any such laisibly is expressly dischange.

Forward-Looking Statements
This Presertation contains "toward-looking statements" within the meaning of the Philade
Socialise Litigation Relian Act of 1996. South statements include, but are not limited to,
statements about forecasted future financial and operating results, revenue growth, growth in
total unit portibio, plans or specific expressions and intendion with respect to future
operations, products and services, planned operangs, especified unit conflactings, and des-statements identified by words such as "will hely insula", "are expected to", "or conflicus," so
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solidors, "to the solidors, "anticipated anticipated and solidors, and the solidors and solidors and solidors and solidors, and the limitation and about of the parties to successfully consummate the potential Business Combination.

Such forward-looking statements are based upon the current beliefs and expectations of the management of each of Sonder and GM II and are inherently subject to significant business, economic and competitive uncertainties and contingencies, many of which are difficult to predict and generally beyond the control of the parties.

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Actual results, performance or achievements may differ materially, and potentially ackersely, from any projections and forward isocialing statements and the assumptions on which those forward locking statements are based. The can be no assumptions are stated in the properties of facility performance to any dispress. You are countried not to pioce undue statements are statements are subject to various relief and on the proposal patternants are produced to statement and performance as projected assumptions. The browner's locking statements are subject to various relief, uncertainties and other factors, many of which are beyond our control, including more described in the Risk. Factors Summany in the Registron Statement. There may be additional risks that neither Sonder nor GM If ourmorely involve or that Sonder and GM If ourmorely before are immaterial that could also cause another results of sonder to differ breasts. Consequently, there can be no assumance that the actual results of one Sonder's actual results conditions; the can be no assumance that the actual results or developments anticipated in this Presentation will be realized or, even if autostantially realized, that they will have the expectation of interesting the statements.

All information set forth herein speaks only as of the date hereof in the case of information abox Sonder and GM II or the date of such information in the case of information from presence other han Sonder or GMII, and Sonder and GM II expressly disclaim any inferior or obligation to update any forward looking statements as a result of developments occurring after the date of this Presentation. Annualized, pro forms, projected and estimated numbers are used for illustrative purpose only, are not forecasts and reny not reflect actual results.

Nate: Prancis Davidson, Sonder's Founder and CEO, plans to sell a small portion of his shares to a PPE "Investor in a private transaction wholly separate from the transactions contemplated hereby, the proceeds of which will be used to repay a portion of an outstanding loan issued by Sonder for the purpose of early exercise of stock options.

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The Precental and Blustrative Scenarios.

The Precentation contains information with respect to Sonder's projected results. This forecast is based on currently available information and Sonder estimates. Neither Sonder not its based on currently available information and sonder events of complete, or performed any procedures with respect to either information for the purpose of its inclusion in this Presentation, and accordating whether of them expressed on opinion or provided any other farm dissurance with respect thereto for the purpose of the Presentation, Sorder does not undertake any commitment to update or evide any such information, such evidence of the Presentation is underlying the solor-information. Interview events of otherwise, the solor-information committees of otherwise. The solor-information is relieved by containing the containing and competitive relief and competitive interview of the presentation of the presentation of the province of the presentation o

Industry and Market Data. The information provided by their parties. Any electrants or progression contained herein also includes information provided by their parties. Any electrants or progressions contained herein involve elements of subjective judgment and analysis that may or may not prove to be accurate. None of Sonder, GMI, it their respective affiliates or any their parties that provide information to Sonder, GMI of their respective affiliates, such as market seearch ferms, quarantee the accuracy, completeness, timeliness or availability of any information or are responsible to any errors or onissions inpulgent or chrom-leak, regardless of the cause, or the results obtained from the use of such content. Sonder and GMI if may have supplemented this information share necessary with information their discussions with Sonder's customers and Sonder's own internal estimates, taking into account publicly, available information should other inclusify participants and Sonder's management's best view as to information that is not publicly available.

None of Sonder, GM II or their respective affiliates give any express or implied werenties, including, but not limited to, any warranties of merchantability or threes for a particular purpose or use, and they expressly disclaim any responsibility or failably for detect, Indirect, Indir

Non-GAAP Financial Measures
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Properly Level Profit (Loss) (PLL or PLP) and Adjusted EBITDA in this document are based on our revised methodology as of September 2021. Properly Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA in this document are based on our revised methodology as of September 2021. Properly Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA methodologies prior to September 2021 utilized Nan-GAMP retired, Additionally, Adjusted EBITDA from to September 2021 included the benefit of Capes Advances in Nan-GAMP retired. Additionally, Adjusted EBITDA prior to September 2021 included the benefit of Capes Advances in Nan-GAMP retired. Additionally, Adjusted EBITDA prior to September 2021 included the benefit of Capes Advances in Nan-GAMP retired. Additionally, Adjusted EBITDA in Public Properly Level Profit (Loss) (PLP or PLL) is now defined as less from operations after adding back corporate-level expenses less Properly Level Costs. Properly Level Costs (PLC) are costs directly associated with guest-library functions in each of Sonder's buildings. These costs include (if channel fees paid to Online Tissed Agencies (DTAs), (if) customer service costs, (ii) stundy/consumbise costs, (ii) maintenance costs, (iii) sundy/consumbise costs, (iii) maintenance costs, adjusted EBITDA is now defined as net loss excluding the impact of depreciation, stock-based compensation, and COVID-19 pandemic).

Disclaimer

Sonder and GM il believe that such non-GAAP financial measures provide useful information to investions and others in understanding and exisuating Sonder's operating results in the same manner as Sonder management. However, such thancial measures are not calculated in no continued to the sonder of the sonder management. However, such thancial measures are not calculated in the continued of the sonder of t

Live Units are defined as units which are available for guest bookings on Sonder.com, the Sonder app and other channels. Sonder pays rent (or utilizes pre-negotiated abatement) and is able to generate revenue from these units.

Boolable Nights represent the total number of nights available for stays across all Live Units excluding nights lost to full building obsures greater than 30 nights, in line with includity standerds. Sonder previously ocitated Boolable Nights excluding unit obsures, regardless of length of obsure or number of units. Bonder's change in methodology in the calculation of Boolable Nights increased historical and forecasted Boolable Nights, decreased historical and torocasted RenPRR, and had no effect on the historical or brocasted francolal information.

Average Daily Rate represents the average revenue earned per night occupied, and is calculated as Revenue divided by the total number of Occupied Nights across all Live Units.

Re-PAR represents the average revenue earned per available night, and is calculated either by dividing revenue by Bookable Nights, or by multiplying Average Daily Rate by Occupancy Rate, expressed in U.S. dollars.

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When available, the definitive proxy statement/prospectus/consent solicitation statement will be mailed to GMI stockholders as of a record date to be established for voting on the proposed Business Combination and the other matters to be voted upon at the Spocial Meeting. CMI if stockholders will be able to obtain copies of the definitive proxy statement/prospectus/consent solicitation statement and all other relevant documents filed or that will be filed with the SEC without charge, one available, at the SEC's website at www.soc.gov or by directing a request to Gores Metopoulos II, Inc., 6260 Lookout Road, Boulder, CO 80301, attention: Jennifer Kwon Chou, or by contacting Morrow Social LLC, GMI if pury solicitor, for help, toll-free at (800) 662-6500 (banks and brokers can call collect at (203) 659-9400).

The information in this Presentation has not been reviewed by the SEC and certain information, such as the financial measures referenced above, may not comply in certain respects with SEC rules. The Registration Statement GMI livel file in connection with the proposed Business Combination may differ from the information included in this Presentation.

Participants in Solicitation

GM II, Sonder and their respective directors and officers may be deemed participants in the solicitation of provise of GM II stochholders in connection with the proposed Business Combination. GM II stochholders and other interested persons may obtain, without charge, mortalized information regarding the effectors and officers of GM II in GM II is registration statement on Form 5-1 Filin No. 325-25600, which was declared effective by the SEC or January 19.

2021. Information regarding the persons when may, under SEC rules, be deemed participants in Combination and other matters to be violed upon at the Spoolal Meeting will be set forth in the Registration Statement for the proposed Business Combination when available. You may obtain fee copies of these documents as described in the preceding section.

Q3 2021 Financial Highlights

Accelerating growth supported by robust market tailwinds

Record Q3 Revenue

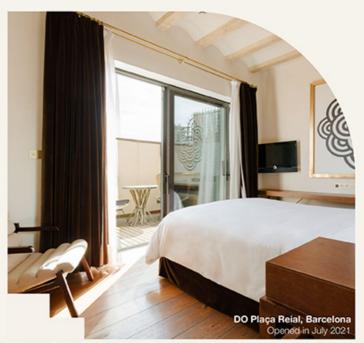
\$67M +155% YoY +43% QoQ

Driven in part by continued RevPAR recovery

\$126¹ 83% of Q3'19 +64% YoY +26% QoQ

Improving Property Level Profit and Adj. EBITDA

\$(4.4M) PLP | \$(47.5M) Adj. EBITDA \$8M | \$11M improvement, respectively, QoQ \$11M QoQ Improvement in Adj. EBITDA



Note: All references to Properly Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA in this document are based on our revised methodology as of September 2021. Properly Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA methodologies prior to September 2021 included the benefit of Caper Advance in Non-GAAP Offer Operating Dispenses in the period in which it was received, Additionally, Adjusted EBITDA in this document are based on our revised methodologies prior to September 2021 included the benefit of Caper Advance in Non-GAAP Offer Operating Dispenses in the period in which it was received, Poporly Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA in this was received. Additionally, Adjusted EBITDA in this methodologies prior to September 2021 included the terminal of Caper International and the period of the Poporly Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA in this was received, Additionally, Adjusted EBITDA in this document and the period in which it was received, Additionally, Adjusted EBITDA in this document are benefit of Caper Internation in the period in which it was received, Additionally, Adjusted EBITDA in this document are benefit of Caper Internation in the Poporly Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA in this document in the period in which it was received. Additionally, Adjusted EBITDA in this document in the period of the Caper International and the Part International Int

Q3 2021 Corporate Highlights

Announced additional capital to allow us to pursue our ambitious growth and expansion strategy





De-risked balance sheet with fully funded plan

 \sim \$530M^{1,2} of Total Capital following closing + up to \$450M proceeds from SPAC trust



Continued portfolio growth - on pace to achieve 18K units by EOY

35% Total Portfolio³ growth since EOY '20 Newly launched & signed properties in Paris, Mexico City, Dubai and continued expansion in the U.S

11 Total Capital following closing includes —\$500M of total capital, in addition to \$450M proceeds from SPPC trust. (2) \$500M of Total Capital following closing includes approximately \$500M in the Existing PPE, approximately \$110M in additional PPE commitments and a signed non-binding term sheet for \$220 nillion of Delayed Draw Notice with existing PPE investion to be available following the closing of the proposed business commission. (3) Total PortSelo as of 9/00/2021. Sonder defines its Total PortSelo as Use Units plus Contracted Units. This includes any unit that has a signed real estate contract, regardless of between the contract of the proposed business commissions and in additional proposed business commissions are unit in additional proposed business commissions are unit in additional proposed business commissions.

Raising our full year 2021 Outlook

Continued RevPAR growth and portfolio expansion driving revenue outperformance and improving Adjusted EBITDA



2021 Revenue Outlook

17% (midpoint) increase vs. *initial* outlook 9.5% (midpoint) increase vs. midpoint of *revised* outlook range



2021 Adjusted EBITDA Outlook

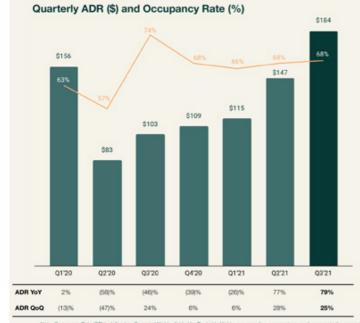
17% increase vs. initial outlook

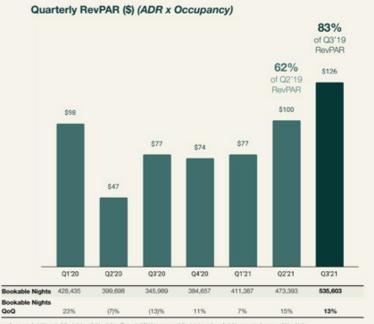


Note: All references to Adjusted EBITDA in this document are based on our revised methodology as of September 2021. Adjusted EBITDA methodology prior to September 2021 talized Non-GAAP rent (which accounted for the benefit of next abatement in the period in which it was received, and Non-GAAP Other Operating Expenses included the benefit of Capex Allowance in the period in which it was received, algusted EBITDA is now defined as net loss excluding the moract of description, stock-based companion compensions, and COVID-19 compension. And COVID-19 compensions.

Third Quarter 2021 Summary Results

Robust travel demand has helped drive continued growth in ADRs, while occupancy rates have stabilized near ~70%, yielding 26% QoQ RevPAR growth in Q3'21

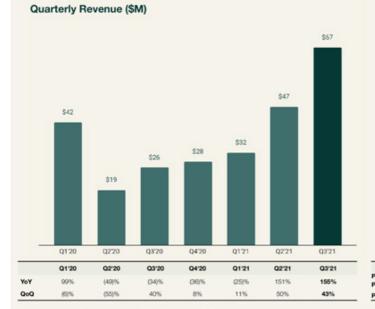




votor. Occupancy hate (LPR) a othered as Occupancy hate (LPR) a othered as Occupand hights represent the total number of nights occupand hights represent the total number of nights available for stays across all Live Units. This excludes nights lost to full building closures greater than 30 nights. Average Daily Rate (ADR) is defined as Revenue divided by Occupied Nights, expressed in U.S. dollars, and represents the average revenue armed per night occupied.

Applications of the control of the control occupancy occupancy

RevPAR recovery combined with bookable nights growth drove record Q3 2021 Revenue and improvement in Adjusted EBITDA and Property Level Profit (Loss)

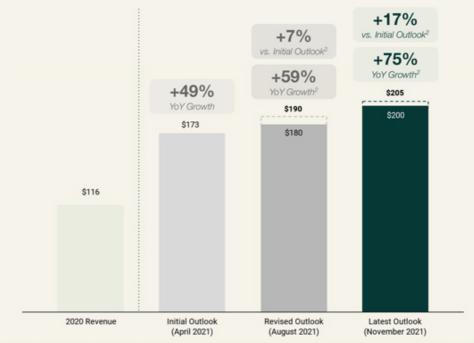




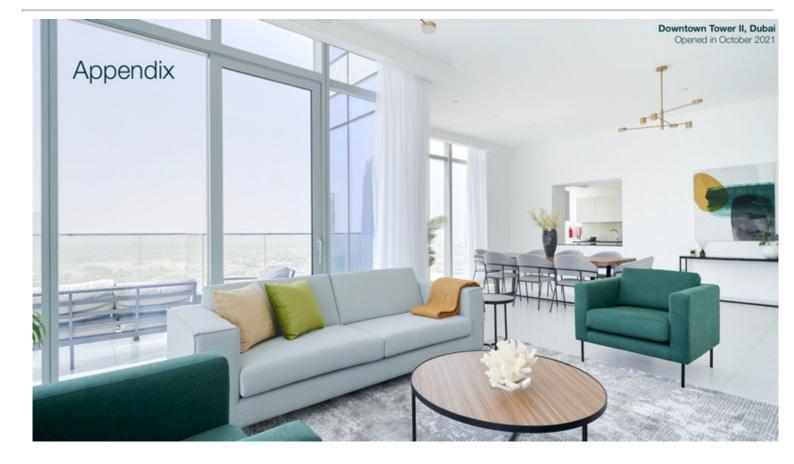
Quarterly Adjusted EBITDA² (\$M)

for the benefit of next absterment in the period in which it was received. Additionally, Adjusted EBITDA prior to September 2011 included the benefit of Capex Alexandre in Non-GAAP Other Operating Expenses in the period in which it was received. Properly Lineal Polit (Loss) PLP or PL1) and Adjusted EBITDA prior to September 2011 included the benefit of Capex Alexandre in Non-GAAP Other Operating Expenses in the period in which it was received. Properly Lineal Adjusted EBITDA prior to September 2011 included the benefit of Capex Alexandre over the term of the lease. Properly Lineal Adjusted EBITDA included the september 2011 included the s

We are raising our outlook for full year 2021 Revenue given RevPAR outperformance throughout the first 9 months of the year, and we are also raising our Adjusted EBITDA¹ outlook to better than \$(240)M



Note: Management has nised its PY 2021 Reviews outlook to \$200-\$2004 vs. \$180-\$190M from its Q2 2021 relised framcial outlook and vs. \$175M from its financial torecast in April 2021. (1) All references to Adjusted EBITDA in this document are based on our revised methodology and of September 2021. Adjusted EBITDA methodology prior to September 2021 validad Non-GAAP ent (which accounted for the benefit of rent ablatement in the period in which it was received, Adjusted EBITDA now utilized SAAP rent, which amonttees the benefit of Capix Adjusted EBITDA in our utilized SAAP rent, which amonttees the benefit of both rent abstances and benefit of Capix Adjusted CBITDA now utilizes GAAP rent, which amonttees the benefit of both rent abstances and benefit of Capix Adjusted over the term of the lease. Adjusted EBITDA is now defined as net loss excluding the impact of depreciation, stock-based compensation, and COVID-19 predefine related of Observation (but to a compensation), and of the COVID-19 predefine related of Department (but the costs associated with depoping value at the beginning of the COVID-19 predefine).



Transaction summary

Key Transaction Terms

- Pro forma enterprise value of \$1,925M (3.2x 2022E revenue)
- Pro forma net balance sheet cash includes proceeds from the March 2021 convertible note
- Original PIPE investment of \$200M upsized with additional PIPE investment of \$109M¹
- . Assumes the new Delayed Draw Notes (up to ~\$220M) are undrawn at close
- . Existing Sonder shareholders will retain 69% ownership in the pro forma company
- Both the SPAC and PIPE offering are 100% primary with all net proceeds (after transaction costs) going to the balance sheet

Illustrative Post-Transaction Ownership



PIPE Investors SPAC Sponsor

Pro Forma Ownership	Value
Existing Sonder Shareholders	\$ 1,902
SPAC Shareholders	450
PIPE Investors ¹	322
SPAC Sponsor ¹	100
Total Value	\$ 2,773

Pro Forma Ownership	Value
Existing Sonder Shareholders	\$ 1,902
SPAC Shareholders	450
PIPE Investors ¹	322
SPAC Sponsor ¹	100
Total Value	\$ 2,773

Illustrative Pro Forma Valuation (\$M, except per share values)

Pro Forma Capitalization	
Share Price at Merger	\$ 10.00
Total Shares Outstanding	277.3
Equity Value	\$ 2,773
(-) PF Net Balance Sheet Cash ²	(\$848)
Enterprise Value	\$ 1,925
2022E GAAP Revenue	\$610
Implied Multiple	3.2x
Sources and Uses (\$M)	
Sources	
SPAC Cash in Trust	\$ 450
PIPE Investment	200
Additional PIPE ¹	109
New Delayed Draw Notes (Undrawn)	0
Seller Rollover Equity	1,902
Total	\$ 2,661
Uses	
Net Cash to Balance Sheet ²	\$ 729
Transaction Costs ³	30
Seller Rollover Equity	1,902

Note: Assumes a nominal share price of \$10.00 per share. Prior Commands in the price of \$10.00 per share incidents. Prior Commands in the price of \$10.00 per share in the command in the prior of \$10.00 per share in the command in the prior of \$10.00 per share. Prior Forma Ownership excludes impact of warrants and earnout to existing Sonder shareholders. Prior town a net business shared cash as of \$500.0001 includes approximately \$51.98 of red cash prejected and \$5500 of projected debt outstanding the transaction is expected to close by the end of \$200.11, Prior forma net business shared cash as of \$650.0001 includes approximately \$51.98 of red cash prejected and \$5500.0001 in public shareholders. Sonder have not exceed in the one-handing term shared with separation between the end in the consummation of such financing is subject to the completion of definite documentation. *Additional PPEC of \$500.0001 in the command of the consummation of such financing is subject to the completion of definite documentation. *Additional PPEC of \$500.0001 in the command of the consummation of such financing is subject to the completion of definite documentation. *Additional PPEC of \$500.0001 in the command of the consummation of the consummati

Financial summary and operating results

Metric	Q3 2021	Q3 2020	Δ ΥοΥ
Revenue (000s)	\$67,454	\$26,471	155%
Net Loss (000s)	\$(64,584)	\$(55,514)	(16)%
Live Units	6,300	3,900	62%
Total Portfolio ¹	16,200	10,400	56%
Bookable Nights ²	535,603	345,989	55%
Occupied Nights	365,979	257,279	42%
Occupancy Rate	68%	74%	(8)%
Average Daily Rate (ADR)	\$184	\$103	79%
Revenue per Available Room (RevPAR) ³	\$126	\$77	64%
Property Level Profit (Loss) (000s)	\$(4,381)	\$(7,071)	38%
Property Level Profit (Loss) Margin	(6)%	(27)%	21%
Adj. EBITDA (000s)	\$(47,471)	\$(41,900)	(13)%
Adj. EBITDA Margin	(70)%	(158)%	88%
GAAP rent to Landlord Payments Adjustment	\$5,706	\$(5,693)	NM
CapEx allowance realized ⁴	\$1,915	-	NM

Note: An effective to the Potit Loss (PLP of PLL) and Adjusted ESITIA in this occurred new control exposity of the Potit Loss (PLP of PLL) and Adjusted ESITIA and Adjusted ESITIA and ESITIA material control exposition in the Potit Loss (PLP of PLL) and Adjusted ESITIA and ESITIA material control exposition in the Potit Loss (PLP of PLL) and Adjusted ESITIA now utilize GAVP and the ESITIA material establishment in the Potit Esitia (PLP of PLL) and Adjusted ESITIA now utilize GAVP and the ESITIA now utilize gave the ESITIA now utilized gave the ESITIA now utiliz

Property Level Profit (Loss) Quarterly Non-GAAP Reconciliation

GAAP to Non-GAAP Bridges (\$ in 000s)

	Q1 2020	Q2 2020	Q3 2020	Q4 2020	Q1 2021	Q2 2021	Q3 2021
Loss from operations	\$(71,229)	\$(54,265)	\$(52,197)	\$(66,131)	\$(71,049)	\$(64,934)	\$(55,401)
Operations & Support, General & Administrative, Research & Development and Sales & Marketing	\$66,184	\$44,719	\$54,160	\$57,442	\$63,402	\$68,458	\$70,453
Property Level Costs	\$(14,423)	\$(7,389)	\$(9,034)	\$(10,415)	\$(11,513)	\$(16,360)	\$(19,433)
Property Level Profit (Loss)	\$(19,468)	\$(16,935)	\$(7,071)	\$(19,104)	\$(19,160)	\$(12,836)	\$(4,381)
memo: GAAP rent to Landlord Payments adjustment	\$1,267	\$3,765	\$(5,693)	\$5,577	\$3,811	\$3,188	\$5,706



Note: A Inferences to Properly Level Potif (Loss) PLP or PLL) in this document are based on our revised methodology as of Signature 2021. Properly Level Potif (Loss) PLP or PLL) in methodology arise to September 2021. Instead Non-AUP ent Method accounted for the benefit of method the received. Properly Pleff (Loss) PPC PLL) now distinct Amortizes the benefit of nor in the nortizes the benefit of with a two received. Properly Level Potif (Loss) PPC PLL) now distinct AGENT and AMORTIZED ACCOUNTS (AND AMORTIZED ACCOUNTS AND A

Adj. EBITDA Quarterly Non-GAAP Reconciliation

GAAP to Non-GAAP Bridges (\$ in 000s)

	Q1 2020	Q2 2020	Q3 2020	Q4 2020	Q1 2021	Q2 2021	Q3 2021
Net Loss	\$(61,743)	\$(60,799)	\$(55,514)	\$(72,260)	\$(78,541)	\$(73,949)	\$(64,584)
Interest expense, net	\$1,507	\$1,669	\$1,658	\$1,568	\$3,827	\$12,522	\$13,279
Provision for income taxes		\$3	\$11	\$309	\$23	\$70	\$133
Depreciation and amortization	\$4,152	\$4,206	\$4,269	\$4,342	\$4,119	\$4,213	\$4,357
EBITDA	\$(56,084)	\$(54,921)	\$(49,576)	\$(66,041)	\$(70,572)	\$(57,144)	\$(46,815)
Stock-based compensation	\$3,067	\$1,742	\$1,020	\$1,394	\$14,153	\$2,448	\$3,573
Other expenses (income), net	\$(10,993)	\$4,862	\$1,648	\$4,252	\$3,642	\$(3,577)	\$(4,229)
COVID-19 related offboardings		\$3,507	\$5,008	\$1,360			
Adjusted EBITDA ²	\$(64,010)	\$(44,810)	\$(41,900)	\$(59,035)	\$(52,777)	\$(58,273)	\$(47,471)
memo: GAAP rent to Landlord Payments adjustment	\$1,267	\$3,765	\$(5,693)	\$5,577	\$3,811	\$3,188	\$5,706
memo: Capex allowance realized ^a					\$531	\$475	\$1,915

Prior Adj. EBITDA Methodology

Net Loss

(+) Interest Expense, Income taxes, D&A

= EBITDA

(+) SBC, Other expenses (income), COVID-19 related offboardings

(+) GAAP rent to LL payments adj.

(+) Capex Allowance realized

= Adj. EBITDA

Updated Adj. EBITDA Methodology

Net Loss

(+) Interest Expense, Income taxes, D&A

= EBITDA

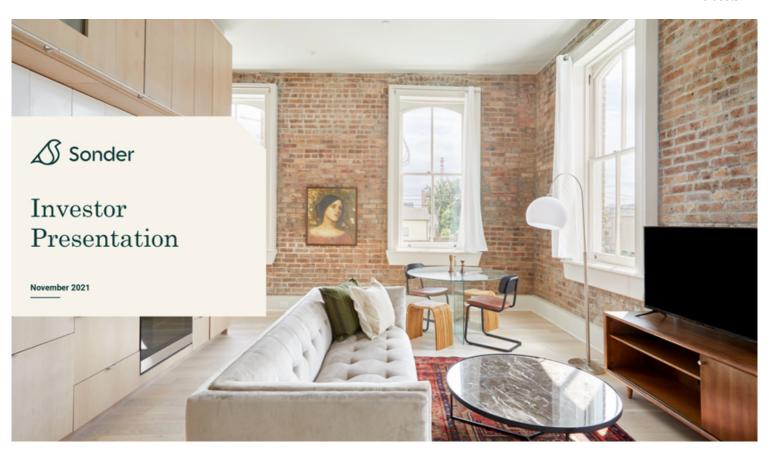
(+) SBC, Other expenses (income), COVID-19 related offboardings

= Adj. EBITDA

Memo: GAAP rent to LL Payments Adj.

Memo: Capex allowance realized

Note: All references to Adjusted EBITDA in this document are based on our revised methodology as of September 2021. All substance EBITDA methodology prior to September 2021 utilized Non-GAAP rent (which accounted to the benefit of rent ablatment in the period in which it was received and Non-GAAP Detect Coppus Allowance in the period in which which it was received and Non-GAAP Detect Coppus Allowance in the period in which which it was received and Non-GAAP Detect Coppus Allowance over the term of the lease. Adjusted EBITDA is now defined as net loss excluding the impact of depreciation, solicit-based comprehension, and COVID-19 and period in related of the period power between the period in the COVID-19 pandemics.



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This Presertation contains "Streamshoking statements" within the meaning of the Philate
Shoutifies Linguish Reform Act of 1996. Such statements include, but are not limited to,
statements about forecasted future frequent and operating results, revenue growth, growth in
state unit profitsio, plane, dejectives, expectations and intentions with respect to future
operations, products and services, planned operatings, expected unit contexticitings and other
statements included plane, objectives and "will likely result." "the expected on." "will continue." "is
anticipated." "estimated," "believe," "intend," "plan," "projection," "suctions" or words of similar
meaning. These invasid-looking statements include, but are not limited, statements regarding
Sonder's includity and market size, future opportunities for Sonder's business and its estimated
future results and regarding the orbinational Business Combination, including implied enterprise
value, the expected poet closing ownership structure, the ability to successfully comprise the
successfully consummate the potential Business Combination.

Such forward-looking statements are based upon the current beliefs and expectations of the management of each of Sonder and GM II and are inherently subject to significant business, economic and competitive uncertainties and confingencies, many of which are difficult to predict and generally beyond the control of the parties.

and generally beyond the control of the patient.

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All information set furth herein speaks only as of the date hereof in the case of information about Sonder and GMT for the date of such information in the case of information brom persons other than Sonder or GMT, and Sonder and GMT is expressly disclaim any interior or obligation to update any forward looking statements as a result of developments occurring after the date of that Preparation A-musiliable, pri forms, projected and estimated numbers are used for illustrative purpose only, are not forecasts and may not reflect actual results.

Nate: Prancis Davidson, Sonder's Founder and CEO, plans to sell a small portion of his shares to a PPE "twestor in a private transaction wholly separate from the transactions contemplated hereby, the proceeds of which will be used to repay a portion of an outstanding ioan issued by Sonder for the purpose of early exercise of stock options.

Forecast and Bustrative Scenarios
This Presentation contains information with respect to Sonder's projected results. This forecast is based on currently available information and Sonder estimates. Neither Sonder nor its independent auctions audited, reviewed, complex, or performed any procedures with respect to ether information for the purpose of its inclusion in life Presentation, and accordingly, neither of them expressed an opinion or provided any other form of assurance with respect thereto for the purpose of this Presentation. Sonder does not undestine any commitment to update or make any sometiment to update or m

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This Presentation include certain non-GAAP financial measures that Sonder's management
uses to evaluate Sonder's operations, measure its performance and make strategic discisions.
The ron-GAAP financial measures used in this Presentation are Property Level Costs (PLC),
Property Level Post (Loss) (PLC - PLP) and Adjusted EBTIDA.

Property Level Profit (Loss) (PLL or PLP) and Adjusted EBITDA in this document are based on our revised methodology as of September 2021. Property Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA in this document are based on our revised methodology as of September 2021. Property Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA methodologies prior to September 2021 utilized Nan-GAAP revised, Additionally, Adjusted EBITDA more for the period in which it was received. Additionally, Adjusted EBITDA prior to September 2021 utilized Nan-GAAP revised to the period in the period of the period of Capper Advances to the Profit (Loss) (PLP or PLL) and Adjusted EBITDA more prior (Loss) (PLP or PLL) and Adjusted EBITDA more prior (Loss) (PLP or PLL) and Adjusted EBITDA more prior (Loss) (PLP or PLL) and Adjusted EBITDA more prior (Loss) (PLP) and (Loss) (PLP or PLL) and Adjusted EBITDA more prior (Loss) (PLP) and (Loss) (PLP or PLL) and Adjusted EBITDA more prior (Loss) (PLC) are costs directly associated with jugated technique functions in each of Sondor's buildings. These costs include (Loss) (PLP) and (VLR) (Loss) (PLP or Loss) (VLR) (Loss) (PLP or VLR) (Loss) (PLP



Disclaimer (continued)

Sonder and GM it believe that such non-GAAP financial measures provide useful information to investion and others in understanding and evaluating Sonder's operating results in the same manner as Sonder management. However, such framcial measures are not coulded in concluded in contract and sonder management. However, such framcial investigates the coulded in socialized in accordance with GAAP Using any such financial measure to make 5 Sonder's fusiones would have material instations because the calculations are based on the subjective determination of management regarding the nature and classification of events and circumstances that investors may find significant. In addition, although other companies in Sonder's industry may report measures titled EBITCA or similar measures, such financial measures may be calculated differently from the Sonder calculates such financial measures. Which educes their overall usefulness as comparative measures, Because of these initiations, you should consider these non-GAAP financial measures with refuncial speriormance measures, including net income and other financial results, presented in accordance with GAAP.

Boolable Nights represent the total number of nights available for stays across all Live Units excluding nights lost to full building obsesse greater than 30 nights, in line with industry standards. Sonder previously ocitated Boolable Nights excluding unit dossers, negardless of length of observ or number of units. Sonder's change in methodology in the calculation of Boolable Nights increased historical and forecasted Boolable Nights, decreased historical and forecasted RenAPR, and had no effect on the historical or brocasted financial information.

Average Daily Rate represents the average revenue earned per night occupied, and is calculated as Revenue divided by the total number of Occupied Nights across all Live Units.

RevPAR represents the average revenue earned per available right, and is calculated either by dividing revenue by Bookable Nights, or by multiplying Average Daily Rate by Occupancy Rate, expressed in U.S. dollars.

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Additional Information and Where to Find It

Add It intends to the an egistation statement on from 5-4 the "Registration Statement") that includes a preliminary proxy statement, consent solicitation statement and prospectus with respect to GM It is southless to be issued in connection with the Business Corribation that also constitutes a preliminary proxypecture of GM It and will mail a definitive proxy statement proposation statement and other relevant documents to its stocknotions. The Registration Statement is not yet effective. The Registration Statement, including the proxy statement/proposation/consent solicitation statement contained therein, when it is declared effective by the US Societies and Exchange Commission (the "SEC"), will commit in proporate information about the proposed Business Commission and other relevant to the "Special Meeting" and is not rended by provide the basis for any investment document or any other documents or application statement advantages and the relevant proposed Business Commission or any other documents and the proxy statement proposed Business Commission or any other documents in Sect. GM It is stocknotions and other interested persons are advised to read, when available, it is required the proposed Business Commission shall be proposed Business Combination and the other maters to be voted upon at the Special Meeting.

When available, the definitive proxy statement/propoclaus/consent solicitation statement will be

The information in this Presentation has not been reviewed by the SEC and certain information, such as the financial measures referenced above, may not comply in certain respects with SEC rules. The Registration Statement GMT will filled in connection with the proposed Business Combination may differ from the information to comply with SEC rules, and supersedes the information included in this Presentation.



Today's speakers and senior leadership



Francis Davidson Co-Founder & CEO, Sonder



Sanjay Banker President & CFO, Sonder



Alec Gores Chief Executive Officer, The Gores Group

GORES METROPOULOS II



Ted FikeSr. Managing Director,
The Gores Group

Gores Metropoulos II



Justin Wilson Sr. Managing Director, The Gores Group

GORES METROPOULOS II



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The Gores SPAC franchise has a premier track record

Proven SPAC Track Record

- \$36B transaction value across 7 completed transactions
- · \$5.3B in new cash equity delivered across 7 completed transactions
- · 13 SPACs raised to date, totaling \$5.7B (prior to PIPE commitments)

Alignment with Key Stakeholders

- · Sonder stockholders: Compelling valuations and upside potential from rollover shares and earnout
- Investors: Attractive entry valuation with long-term return potential
- · Sponsor alignment: \$600M+ of capital committed by Gores Sponsor and affiliates in 7 completed transactions

An Attractive Opportunity for **Prospective Targets**

- Nominal redemptions across 7 completed transactions
- Significant experience helps ensure seamless transaction from upfront diligence through transaction close
- · Proven record of providing expedited access to liquidity, capital and value creation



Sonder

Note: An investment in Gores Metropoulos II or Sonder is not an investment in any other current or previous special purpose acquisition company sponsored by affiliates of The Gores Group (the "SPACs"). The historical results of the SPACs, including those represented in this presentation, are not necessarily indicative of future performance of Gores Metropoulos II or Sonder.

The Gores SPAC franchise has a premier track record

Acquisition Vehicle	Target	Transaction Close	Transaction Value	Proceeds Delivered	Redemption Rate
Gores Holdings	Hostess	November 2016	\$2.3B	\$725M	0%
Gores Holdings II	VERRA MOBILITY	October 2018	\$2.4B	\$800M	<1%
Gores Holdings III	PAE	February 2020	\$1.5B	\$620M	0%
Gores Metropoulos	LUMINAR	December 2020	\$2.9B	\$590M	0%
Gores Holdings IV	UWM	January 2021	\$16.1B	\$925M	0%
Gores HoldingsV	ArdaghMetalPackaging	August 2021	\$8.5B	\$1,000M	24%
Gores HoldingsVI	Matterport	July 2021	\$2.3B	\$640M	0%

Note: An investment in Gorea Metropoulos II or Sonder in not an investment in any other current or previous propose acquisition company sponsored by affiliates of The George Group (the SPACE).

The historical results not the SPACE is peclation to have reconsented in this presentation, and on the previous propose acquisition company sponsored by affiliates of The George Group (the SPACE).

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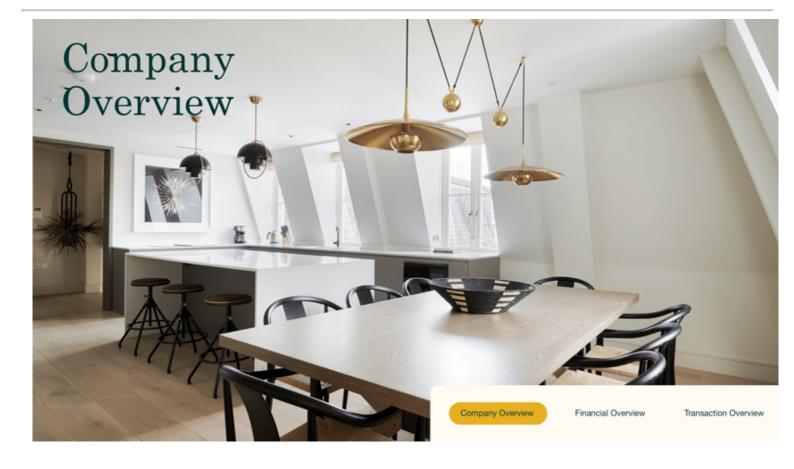
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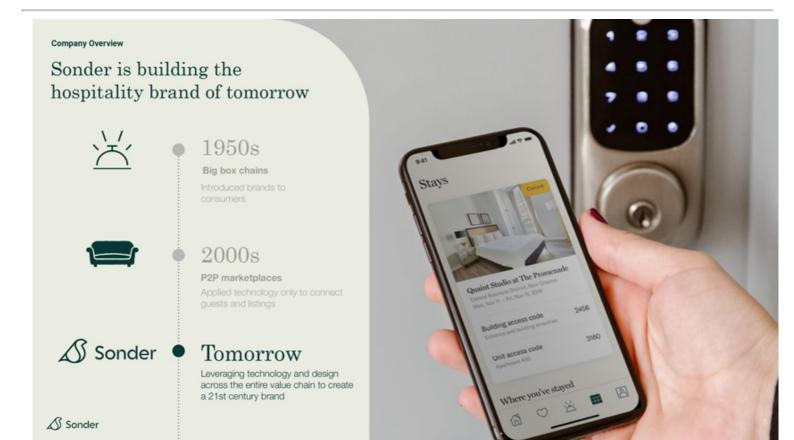
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Sonder is revolutionizing the hospitality industry

~50% 100% Tech-driven platform Operating cost reduction¹ 70%+ Customer Satisfaction (CSAT) scores² Design-forward experience 350+ loved by our guests Extraordinary properties3 <2.0% \$809B **Enormous market opportunity** Share in current markets by Global lodging market⁴ 20255 Strong value proposition Lower costs, faster Alleviate management to real estate partners lease-up, better ROI responsibilities 3 Month Rapid growth and proven 103% Avg. estimated payback period⁷ unit economics Revenue CAGR⁶ Q3'21 outperformance vs. 1.2x 1.3x traditional hotels Occupancy outperformance8 RevPAR outperformance⁶



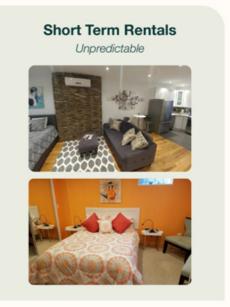


) Versus traditional holde operating costs, (2) CSAI /Customer Satisfaction derined as % of guests surveyed who related Sonder as a 5 on a scale of 1 (lowest) to 5 (highest), Data reflective of pre-COVID time period, as of 1 retinuary 2020. Inclusive or buildings of the control of the contr

Today, travelers are forced to choose among three flawed options...









...but we see no reason to compromise



Tech-enabled, modern service



Consistent, high quality

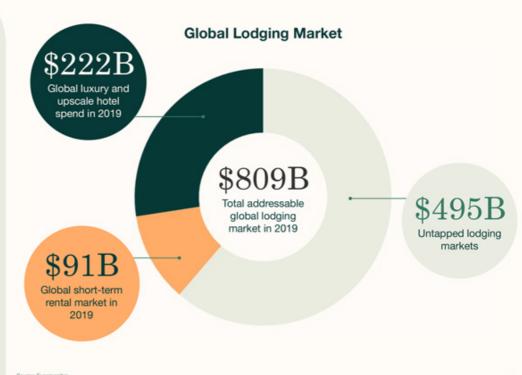


Exceptional design



Compelling value

Our long term goal is to become the leading brand within the massive, \$800B+ addressable lodging market





surce: Euromonitor
to the unstapped lodging markets are primarily comprised of mid-market and budget hotels, as well as the long-tall lodging options globally such as smaller, unrated hotels
to hotels/innus/lodges.

Our design-led, tech-enabled experience drives exceptional value to both guests and real estate owners

Guests

Tech-centric Design-led Higher quality Lower cost







Real estate owners

Compelling economics Hands-off management Credentialed partner



Our platform manages the end-to-end guest experience



Traditional hospitality still relies on antiquated services





Front desk



Concierge desk



Taxi stand



Our technology powers the entire guest journey, from booking through checkout















Search, Discovery & Booking Easy, intuitive browsing with frictionless reservations



Check-In Seamless check-in with important notifications



One-Touch Wifi Wifi and other amenities may be accessed and booked on mobile



Digital Concierge Curated localized recommendations



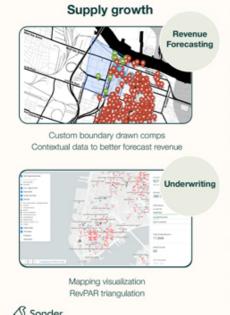
Customer Service On Demand Service requests and issue reporting

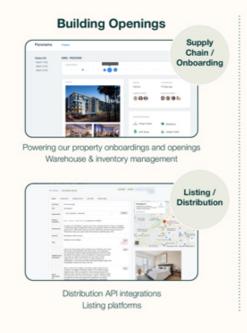


Check-out Guest survey and refer-a-friend promo codes



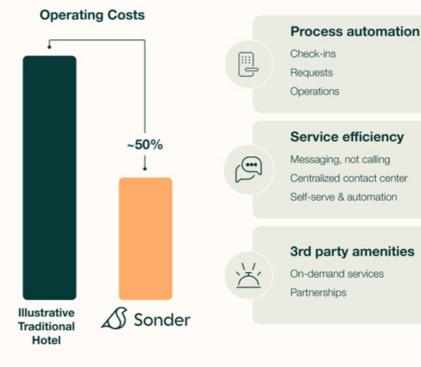
We've built the operating system for hospitality, infusing technology into every facet of the business







Our technology and differentiated model enable us to reduce operating costs vs. traditional hotels by as much as 50%



✓ Sonder

We partner with artists, architects and designers to bring extraordinary spaces to life

Featured in

SURFACE

TRAVEL+ LEISURE

Träveler

DECOR

F4ST@MPANY

Forbes



HouseBeautiful

















We offer entire properties curated and operated by Sonder, from apartment developments to modernized hotels

Apartment developments¹







Modernized hotels











Sonder (1) Defined as commercial or mixed use apartment developments.

Whether you need a Sonder for a night, a week or a month, we've built an experience our guests love

70%+ CSAT1





The Richmond 82% 5/5 | 60+ Reviews

"Brand new building in a trendy neighbourhood, surrounded by good restaurants and amazing cafeterias. The apartment was super clean and comfortable. I'd definitely recommend this place! We'll be booking again when wo're back in MTL." -Blanca



The Heid 75% 5/5 | 80+ Reviews

"The ambiance, the space, the location were all on point. Loved the records and the record player. It was super convenient to check-in and check-out." -Melinda



Marina Suites 78% 5/5 | 240+ Reviews

"The room was superb. [There was] privacy even if travelling with friends or family. [Location is] right by the Marina. Superb." -Stephen



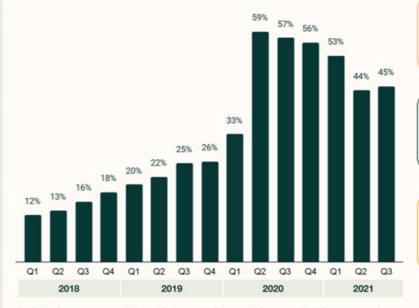
The Pierce 86% 5/5 | 50+ Reviews

"We had the most fantastic experience staying with Sonder. The views from rooms were amazing. Very modern apartments that looked exactly as they did not be photos. We have family in Boston and will definitely be recommending to anyone that comes out to visit." -Carole

Note: CSAT/Customer Satisfaction defined as % of guests surveyed who rated Sonder as a 5 on a scale of 1 (lowest) to 5 (highest). Data reflective of pre-COVID time period, as of February 2020. (1) Inclusive of buildings with greater than 25 reviews within February 2020.

Our exceptional experience keeps driving direct booking share, even with minimal marketing spend

Direct Bookings, % Booked Revenue



~60%

Direct bookings benchmark for US Hotels¹

~70%

Of repeat bookings are direct²

2x

Increase in repeat bookings from 2019 to Dec. 2020



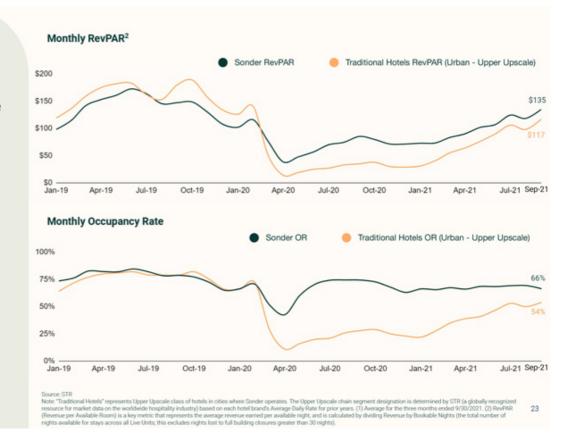
Note: Direct booked revenue represents bookings through Sonder.com and the Sonder app and reflects sevenue collected after discounts are applied.
(1) Source Skiff, Kalbri Laba as of EDV 2019. Direct bookings calculated as the sum of 1 rotel or Brand Website, Voice and Prepety Direct booking revenue
(2) Repeat direct booking 1 ks of Q1 2021 and defined as 1 ks of eppeat bookings made through Sonder com within the same quarter.

Through COVID, we showcased the resiliency of our business model

 $1.2 x \begin{array}{l} \text{Sonder RevPAR vs.} \\ \text{traditional hotels}^{\text{1}} \end{array}$

1.3x Sonder Occupancy vs. traditional hotels





Our guest profile and wide range of use cases position us to rebound from the pandemic much faster than the overall hospitality market

The majority of our guests are:



Our product portfolio can serve diverse use cases:





Note: Metrics as of February 2020 as proxy for stabilized state prior to the COVID-19 pandemic. (1) Based on February 2020 Guest survey, special occasion categorized as lessure travel f graphical purposes. (2) Represents % of guests in Sonder North America properties (i.e., 84% of guests at North American Sonder properties traveled from North America).

We have significant whitespace within the apartment development and hotel markets







Sounder Sounde

We offer a unique value proposition to real estate partners...



Apartment developers



Eliminate 12-24 month lease-ups



Faster construction loan pay down



Cash flow advantage driven by Sonder's operating efficiency



Hotel owners



Technology, design & brand-driven revenue



Significant operating cost reduction



No management or daily operational responsibilities



...while also achieving more attractive terms for Sonder than ever before



5-7 years initial term with renewals at Sonder's option



Upfront rent abatements



Downside protections (recession relief, force majeure, mark-to-market, regulatory change clauses)

Pre-COVID-19 pandemic

Business Model

~100%

Fixed leases

Capital Light

<15% Owner-funded CapEx

12% / \$6K

Avg. PLP % / \$ per Unit per Year¹ (before revenue and cost improvement initiatives)

Competitive Leadership

Unit

Economics

Direct scaled competitors²

Flexible

Post-COVID-19 pandemic

Contract structure (Fixed lease, Rev. share, Mixed leases)

Owner-funded CapEx

20%+/\$12K

Avg. PLP % / \$ per Unit per Year1 (before revenue and cost improvement initiatives)

Direct scaled competitors²

Sonder

The Sonder flywheel underscores our rapid growth as we transform the industry





(1) Property Level Profit (Loss) (PLP or PLL) is a non-GAAP financial measure that Sonder defines as loss from operations after adding back corporate-level expenses less Property Level Costs, expressed in U.S. dollars. Property Level Costs (PLC) is a non-GAAP financial measure that Sonder defines as costs directly associated with guest facing functions in each of Sonder's buildings, expressed in U.S. dollars. These costs include (i) channel fees paid to Online Travel Agencies (OTAs), (ii) customer service costs, (iii) laundry/consumables costs, (iv) maintenance costs, and (v) utilities & insurance costs.

We have multiple levers to drive continued growth

In Process

(Next 3 Years)



Global portfolio of 56K1 economically attractive units



Accelerate the development of our proprietary technology



Drive down Property Level Costs through automation and self-serve



Drive up RevPAR capabilities through ancillary revenue, B2B, group and loyalty

Medium Term

(3-5 Years)



Expand to Asia and within Latin



light (revenue share / mixed leases)



Longer Term

(5+ Years)



Franchise contracts for Sonder technology, brand and distribution



Hospitality SaaS - white label Sonder technology for independent operators



Sonder (1) Reflects 2024E forecasted EOY Live Units.

Our high performance executive team combines deep technology, operations and hospitality experience





Sanjay Banker TPG



Martin Picard Co-Founder & Global Head of RE Deloitte.



Satyen Pandya amazon



Phil Rothenberg eneral Counsel TESLA



Melika Carroll VP of Corporate Affairs



Shruti Challa VP of Revenue Booking.com



Nicolas Chammas VP of Strategic Finance AKKR



Arthur Chang VP & Chief of Staff star,wood



Deeksha Hebbar VP of Operations



Christian Hempell VP of Market Operations North America IHG



Nicole LaFlamme VP of Human Resources







Ritesh Patel VP & Controller <) FORESCOUT





MGM RESORTS





← Fidelity



GREENOAKS



greylockpartners.





Select Investors



BEZOS EXPEDITIONS



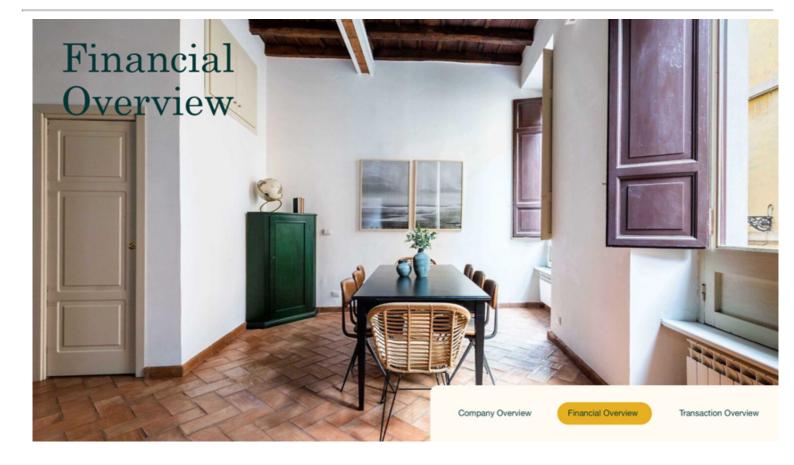




Wilson Family

inovia





Financial highlights

Scaled business

\$4.0B

2025E Revenue

2025E Ending

Rapid growth

103%

2020A - 2025E Revenue CAGR 2020A - 2025E Live Unit CAGR

Outstanding unit economics Capital and liability light

3 mo.

~90%

CapEx funded by landlords (current pipeline and recently contracted units)

19%

Current pipeline Revenue Share / Mixed Lease deals

Attractive margins

Average estimated payback period¹

32%

Property Level Profit (PLP) Margin² (2025E)

Continued Q3' 21 outperformance

RevPAR vs.

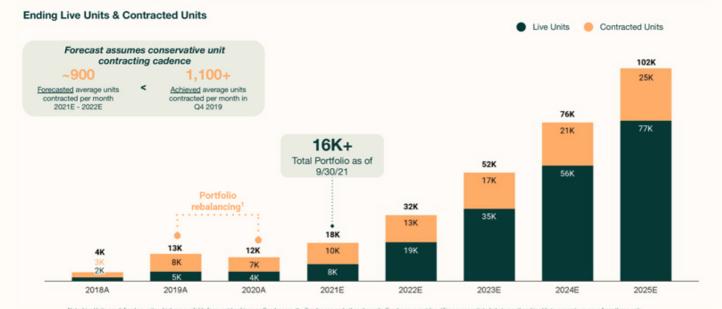
Occupancy vs.



Sonder
 S

tote: All references to Property Level Profit (Loss) (PLP or PLL) in this document are based on our revised methodology as of September 2021. Property Level Profit (Loss) (PLP or PLL) methodology prior to September 2021 utilized Non-GAAP rent (which cocurred for the benefit of sent abatement in the period in which it was received). Property Level Profit (Loss) (PLP or PLL) now utilizes GAAP rent, which amortizes the benefit of both nert abatement and benefit of Capex Allowance over the term of the lease. Release see footnoted details. (1) Based on late stage pipeline deals in lease negotiation and LOI as of 12/31/2000. Payback by period defined as the forecasted number of mornths it takes for a deals cumulative cash flow to turn positive based on order's internal underwriting process. (2) Property Level Profit (Loss) (PLP or PLL) in now defined as loss from operations after adding back corporate-level expenses less Property Level Costs. Property Level Costs (PLC) are costs directly associated with userfacing functions in each of Sonder's buildings. These costs include (i) channel fees paid to Donite Travel Agencies service costs, (ii) Burndy/roorsumantibles costs, (iv) mariterrance costs, and (iv) willises & insurance costs, (iii) Per STR, verage for the three months ended 9/30/201. "Traditional Hotels" Represents Upper Upscale class of hotels in cities where Sonder operates. The Upper Upscale chain segment designation is determined by STR (a globally recognized resource for market data to the worldwide hoppitally industry) based on each hotel branch's Average Daily Rate for prior years. RevAPR (Revenue that a present that represents the average revenue earned per available for stays across all Live Units; this excludes rights lost to full building closures greater than 30 nights).

Our powerful supply growth engine is expected to drive rapid live unit growth

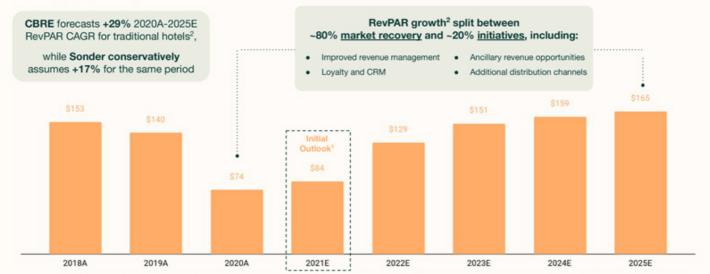


Noor: Live Units are defined as units which are available for guest bookings on Sonder.com, the Sonder app and other channels. Sonder pays rent (or utilizes prenegotiated abatement) and is able to generate revenue from these units. Contracted Units are defined as Units which have signed real estate contracts, but are not yet available for guests to book. Sonder is not yet able to generate revenue from these units. Live Units plus Contracted Units may not add up precisely to Total Portfolio figures due to rounding.

(1) —6K units dropped from Total Portfolio (Live and Contracted) in 2020, ~30% of January 2020 Total Portfolio.

We're conservatively forecasting RevPAR growth despite our conviction around pent-up demand and our ability to achieve planned revenue initiatives

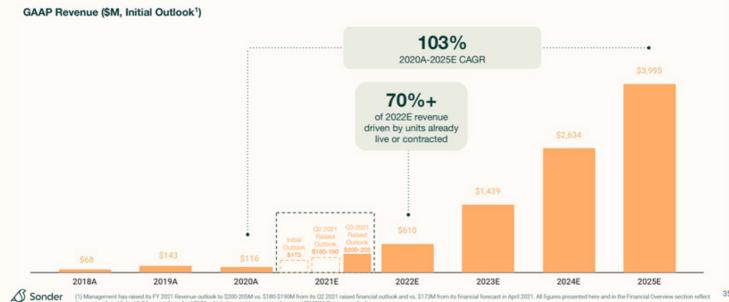
RevPAR (Initial Outlook1)



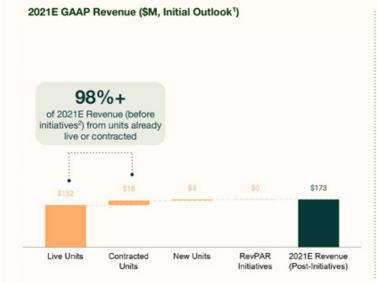


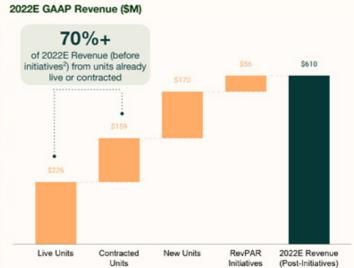
Note: RevPIR (Revenue per Available Room) is a key metric that represents the average revenue earned per available right, and is calculated by dividing Revenue by Bookable Nights (the total number of nights available for stays across all Live Units; this excludes nights lost to full building closures greater than 30 nights). (1) Management has raised its PY 2021 Revenue outlook to \$200 -205M vs. \$180 \$190M from its Q2 2021 raised financial outlook and vs. \$173M from its francial Overeion select the previously published full forecast from April 2021, which does not incorporate the raised PY 2021 Revenue outlook; (2) Per CBRE Upper Upscale US RevPRR forecast; (2) Sonder RevPAR growth driven by recovery from CDVID-19 pandemic impact, inflationary growth and key initiatives such as demand driver optimization, revenue management improvements, increased channels, ancillary revenue opportunities, streamlined service delivery and inscreased inventory management.

We're confident in our strong revenue growth outlook driven by a combination of rapid supply aggregation, modest market recovery and RevPAR initiatives



Our current portfolio of already live and contracted units gives us high visibility into our 2021 and 2022 revenue targets



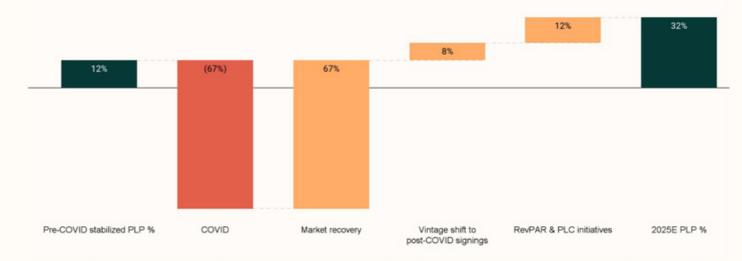




Note: Live Units cohort represents units available for guest bookings on Sonder.com, the Sonder app and other channels in or by March 2021. Contracted Units cohort represents all units which have signed real estate contracts, but are not yet available for guests to book on or by March 2021. New Units cohort represents all forecasted unit signings after March 2021. (I) Management has raised its PY 2021 Revenue outlook to \$200-205M vs. \$180-\$190M from its 02 2021 raised financial outlook and vs. \$173M from its financial forecast in Agril 2021. All figures presented here and in the Financial Overview section reflect the previously published full forecast from April 2021, which does not incorporate the raised FY 2021 Revenue outlook. (2) Calculated as (Live Units + Contracted Units) / (Revenue - RevPar Initiatives).

We see a clear path to +30% Property Level Profit Margin via market recovery, improved post-COVID deal terms, scale economies and technology investments

Total Portfolio - Property Level Profit (Loss) Margin (%, Initial Outlook¹)





Compelling "per night" unit economics drive robust annual economics...

Per Bookable Night¹ Assumptions 2025	δE
Average Daily Rate \$	\$220
Occupancy %	75%
RevPAR	\$165
GAAP Cost of Revenue ²	\$76
Property Level Costs ³	\$36
Property Level Profit	\$52
% Margin	32%
Other Operating Expenses ⁴	\$26
Adj. EBITDA	\$27
% Margin	16%
GAAP to Landlord Payments Adjustment	\$0
Capex Allowance	\$7

Annualized New Unit As	sumptions 2025E
\$60K	\$3K
Revenue / Unit	Sonder portion of Pre-Opening Costs (POC) and CapEx per Unit
\$19K Property Level Profit / Unit	Owner-provided CapEx increases operating leverage as average Sonder funded POC and CapEx drops from \$13k to \$3k

Note: All references to Property Level Profit (Loss) (PFP or PLL) and Adjusted EBITDA in this document are based on our revised methodology as of September 2021. Property Level Profit (Loss) (PFP or PLL) and Adjusted EBITDA in this document are based on our revised methodology as of September 2021 unliked None September 2021 included the benefit of care that benefit of rear tabetment in the period in which is received. Adjusted EBITDA prior to September 2021 included the benefit of Capex Allowance over the term in Profit (Loss) (PFP or PLL) in and Adjusted EBITDA prior to September 2021 included the benefit of Capex Allowance over the term in Profit (Loss) (PFP or PLL) in one of september 2021 included the period in Value of the September 2021 included the september 2021 incl



... which underscore our post-pandemic outlook on margin expansion

Initial Outlook (\$ in 000s, except RevPAR)	2020A	2021E	2022E	2023E	2024E	2025E	
Live units (EOY)	4,489	8,133	18,572	34,889	55,654	77,234	
Bookable Nights ²	1,558,779	2,051,546	4,736,862	9,509,528	16,529,952	24,266,636	
RevPAR	\$74	\$84	\$129	\$151	\$159	\$165	
GAAP Revenue	\$115,678	\$172,831	\$610,450	\$1,439,185	\$2,633,829	\$3,995,280	
YoY growth	(19%)	49%	253%	136%	83%	52%	
GAAP Cost of Revenue ³	(\$136,995)	(\$201,649)	(\$436,313)	(\$820,828)	(\$1,311,798)	(\$1,854,634)	
Property Level Costs ⁴	(\$41,261)	(\$62,815)	(\$168,841)	(\$356,088)	(\$572,826)	(\$871,136)	
Property Level Profit	(\$62,578)	(\$91,633)	\$5,297	\$262,270	\$749,205	\$1,269,510	
PLP margin %	(54%)	(53%)	1%	18%	28%	32%	
FEF margin 70	(3470)	(3370)	1 70	1070	2070	3270	
Other Operating Expenses ⁵	(\$147,197)	(\$198,281)	(\$292,511)	(\$384,510)	(\$533,236)	(\$620,244)	
Adj. EBITDA	(\$209,775)	(\$289,914)	(\$287,214)	(\$122,240)	\$215,969	\$649,266	
Adj. EBITDA margin %	(181%)	(168%)	(47%)	(8%)	8%	16%	
GAAP Rent to Landlord Payments Adjustment	\$4,916	\$25,250	\$35,162	\$45,432	\$27,313	(\$6,586)	
Capex Allowance	\$0	\$7,821	\$46,207	\$101,009	\$177,437	\$179,072	

Note: PRI, represents management presentation of financials. All references to Property Level Profit (Loss) (PI-P or FLL) and Adjusted EBITDA in this document are based on our revised methodology as of September 2021. Property Level Profit (Loss) (PI-P or FLL) and Adjusted EBITDA methodologies piror to September 2021 included Non-GAAP rent (which accounted for the benefit of the management in the period in which it was received an experiment of the benefit of September 2021 included the benefit of September 2021 included the september 2021 included the september 2021 included the september 2021 included the benefit of September 2021 included the september 2021 inclu



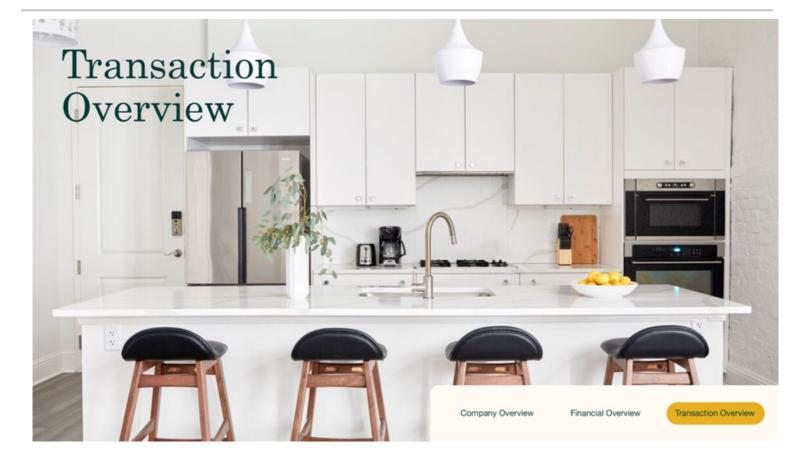
Hospitality deserves an iconic, 21st century brand. This is our moment.

Tech-driven platform	~50% Operating cost reduction ¹	100% Digital, mobile first service
Design-forward experience loved by our guests	70%+ Customer Satisfaction (CSAT) scores²	350+ Extraordinary properties ³
Enormous market opportunity	\$809B+ Global lodging market ⁴	<2.0% Share in current markets by 2025 ⁵
Strong value proposition to real estate partners	Lower costs, faster lease-up, better ROI	Alleviate management responsibilities
Rapid growth and proven unit economics	103% Revenue CAGR ⁶	3 Month Avg. estimated payback period ⁷
Q3'21 outperformance vs. traditional hotels	1.2x RevPAR outperformance ⁸	1.3x Occupancy outperformance ⁸
Experienced team	Deep industry expertise	Full executive bench ready to scale





) Versus traditional hold operating costs. (2) CSAT/Customer Satisfaction defined as % of quests surveyed who not release as 5 on a scale of 1 (lowest) to 5 (lightest). Data reflective of pre-COVID time period, as of February 2020. (Inclusive or buildings with reaster than 25 reviews within February 2020. (Inclusive controllings with reaster than 25 reviews within February 2020. (Includes currently live and contracted by Sonder from 2021E - 1025E. Further penetration detail on page 25. (6) 2020A-2025E GAMP Revenue CAGR. (7) Based on late stage pipeline deals in lease negotiation and LOI as of 12/31/2020. Psyback period defined as the forecasted number of months it takes for a deal's unrulative cash flow to turn positive based on Sonder's internal underwriting process. (8) Per STR, average for the three months ending. 9/30/2021. "Traditional Hotels" represents Upper Upscale class of hotels in cities where Sonder operates. The Upper upscale chains segment designation is determined by STR (a globally recognized essurce for market data on the worldwide hospitality industry) based on each hotel brands Average Daily Rate for prior years. RevPAM (Revenue per Available Roomly is a key metric.



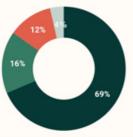
Transaction Overview

Transaction summary

Key Transaction Terms

- . Pro forma enterprise value of \$1,925M (3.2x 2022E revenue)
- Pro forma net balance sheet cash includes proceeds from the March 2021 convertible note
- Original PIPE investment of \$200M upsized with additional PIPE investment of \$109M¹
- Assumes the new Delayed Draw Notes (up to ~\$220M) are undrawn at close
- Existing Sonder shareholders will retain 69% ownership in the pro forma company
- Both the SPAC and PIPE offering are 100% primary with all net proceeds (after transaction costs) going to the balance sheet

Illustrative Post-Transaction Ownership



Pro Forma Ownership	Value		
Existing Sonder Shareholders	\$ 1,902		
SPAC Shareholders	450		
PIPE Investors ¹	322		
SPAC Sponsor ¹	100		
Total Value	\$ 2,773		



Pro Forma Capitalization \$10.00 Share Price at Merger Total Shares Outstanding 277.3 **Equity Value** \$2,773

Illustrative Pro Forma Valuation (\$M, except per share values)

(-) PF Net Balance Sheet Cash2 (\$848) Enterprise Value \$1,925 2022E GAAP Revenue \$610 Implied Multiple 3.2x

Sources and Uses (\$M)	
Sources	
SPAC Cash in Trust	\$ 450
PIPE Investment	200
Additional PIPE ¹	109
New Delayed Draw Notes (Undrawn)	0
Seller Rollover Equity	1,902
Total	\$ 2,661
Uses	
Net Cash to Balance Sheet ²	\$ 729
Transaction Costs ³	30
Colley Dollayer Favilty	1 000

Uses	
Net Cash to Balance Sheet ²	\$ 729
Transaction Costs ³	30
Seller Rollover Equity	1,902
Total	\$ 2,661



Note: Assumes a nominal share price of \$10,000 per share. Pro Forma Ownership excludes impact of as of 6/30/2021 includes approximately \$110M of net cash projected and \$55M of projected debt of transactions operates. Pro Forma net balance sheet cash assumes zero edemptions by Gores Metro Completion of definitive documentation. 1 Additional PPIE of -\$100.4M includes -\$102.3M investm investment by \$1M\$2 operation in exchange for ~0.2TM common shares. 7 Assumes no draw on the

Sonder's peer set represents strong brands and technology-enabled platforms

Vertical Disruptors

- Similar long-term margin profile
- Recognized consumer-brands
- Operating in large and growing markets



Digital Hospitality & Real Estate

- Disrupting traditional lodging industry
- Proven technology-enabled platforms
- Massive market still in early innings of digitization



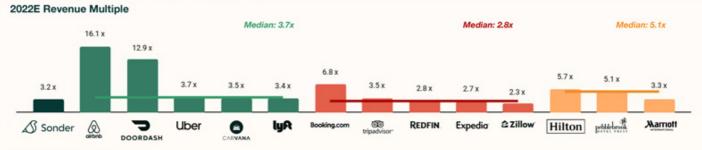
Upper Upscale Lodging

- Access to differentiated supply
- Strong brands within their core markets
- Demonstrated operational expertise



Transaction Overview

Valuation benchmarking (1/2)



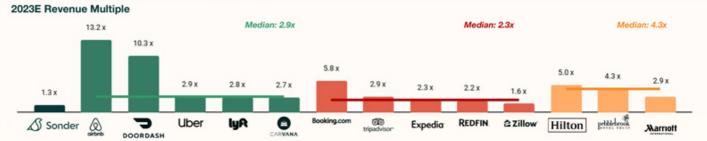
2022E Adj. EBITDA Multiple



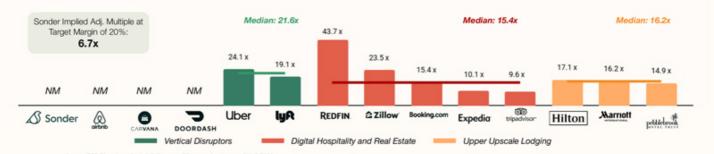
Source: IBES, Bloomberg, Capital KQ, Company Filings; market data as of 11/2/2021

Note: Revenue used to calculate Sonder multiple reflects GAMP Revenue, and Adjusted EBITDA reflects a non-GAAP metric. Multiples greater than 50x are excluded as not meaningful ("NM"). All references to Adjusted EBITDA in this document are based on our revised methodology as of September 2021. Adjusted EBITDA methodology rior to September 2021 utilized Non-GAAP rest, which accounted for the benefit of clare in the internal and the rest abstracted in which it was received. Adjusted EBITDA in this amortizes to the hernefit of Capex Adjusted cover the term of the lease. Adjusted CBITDA now utilizes GAAP rest, which amortizes the benefit of Gapex Adjusted cover the term of the lease. Adjusted EBITDA is now defined as net loss excluding the impact of depreciation, stock-based compensation, and COVID-19 pandemic related offboardings/other (costs associated with dropping units at the beginning of the COVID-19 pandemic).

Valuation benchmarking (2/2)



2023E Adj. EBITDA Multiple



uroe: IBES, Bloomberg, Capital ID, Company Filings; market data as of 11/2/2021

the Revenue used to calculate Sonder multiple reflects GAAP Revenue, and Adjusted EBITDA reflects a non-GAAP metric. Multiples greater than 50x are excluded as not meaningful (*NM*). All references to Adjusted EBITDA in this document are based on our vised methodology as of September 2021. Adjusted EBITDA methodology prior to September 2021 utilized Non-GAAP ent (which accounted for the bastement in the period in which it was received, and Non-GAAP Other Operating Expenses Judged the benefit of Clapax Allowance in the period in which it was received. Adjusted EBITDA in visiting some present and the second of the lease. Adjusted EBITDA is now fined as net loss excluding the impact of depreciation, stock-based compensation, and COVID-19 pandemic related offboardings/other (costs associated with dropping units at the beginning of the COVID-19 pandemic).

Transaction Overview

Operational benchmarking

2017A - 2019A Revenue CAGR



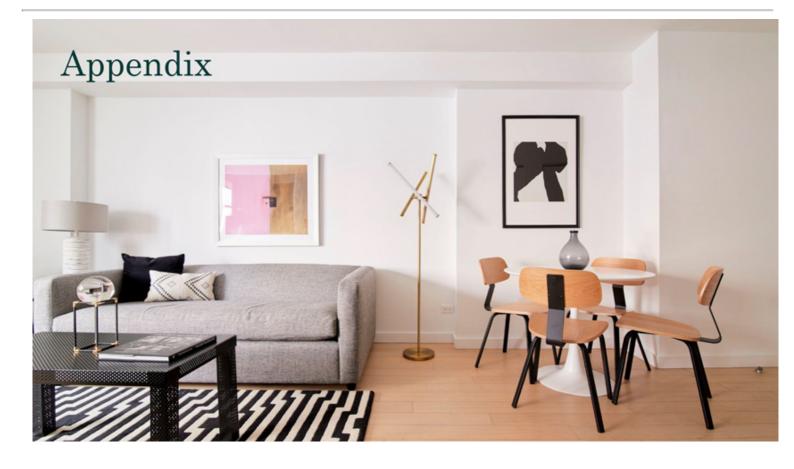
2020A - 2023E Revenue CAGR



✓ Sonder

Source: IBES, Bloomberg, Capital IQ, Company Filings; market data as of 11/2/2021

Note: Revenue used to calculate Sonder CAGRs reflect GAPP Revenue. DoorDash revenue CAGR is not calculable for 2017A - 2019A because DoorDash 2017A figures are not disclosed. Revenue reflects the as reported numbers for historicals (except for Ube, which reflects restanted revenue due to a change in accounting policies) and IBES estimates for projections.



Audited GAAP 2019, 2020 financials & unaudited GAAP 1H 2021, Q3 2021 financials

	Audi	Unaudited		
(\$ in 000s)	2019	2020	1H 2021	Q3 2021
Revenue	\$142,910	\$115,678	\$78,827	\$67,454
Cost of Revenue	\$124,866	\$136,995	\$82,950	\$52,402
Total Operating Expenses	\$189,147	\$222,505	\$131,860	\$70,453
Operating Income (Loss)	(\$171,103)	(\$243,822)	(\$135,983)	(\$55,401)
Other Income and Expenses	\$7,146	\$6,171	\$16,414	\$9,050
Income (Loss) Before Provision				
of Income Taxes	(\$178,249)	(\$249,993)	(\$152,397)	(\$64,451)
Provision for Income Taxes	\$0	\$323	\$93	\$133
Net Income (Loss)	(\$178,249)	(\$250,316)	(\$152,490)	(\$64,584)



Non-GAAP reconciliation

GAAP to Non-GAAP Bridges (\$ in 000s)

W 19 11	2019	2020	1H 2021	Q3 2021
Loss from operations	\$(171,103)	\$(243,822)	\$(135,983)	\$(55,401)
Operations & Support, General & Administrative, Research				
& Development and Sales & Marketing	\$189,147	\$222,505	\$131,860	\$70,453
Property Level Costs	\$(33,666)	\$(41,261)	\$(27,873)	\$(19,433)
Property Level Profit (Loss)	\$(15,622)	\$(62,578)	\$(31,996)	\$(4,381)
GAAP rent to Landlord Payments adjustment	\$19,177	\$4,916	\$6,999	\$5,706
Net Loss	\$(178,249)	\$(250,316)	\$(152,490)	\$(64,584)
Interest expense, net	\$1,133	\$6,402	\$16,349	\$13,279
Provision for income taxes	-	\$323	\$93	\$133
Depreciation and amortization	\$11,167	\$16,969	\$8,332	\$4,357
EBITDA	\$(165,949)	\$(226,622)	\$(127,716)	\$(46,815)
Stock-based compensation	\$3,380	\$7,223	\$16,601	\$3,573
Other expenses (income), net	\$6,013	\$(231)	\$65	\$(4,229)
COVID-19 related offboardings	-	\$9,875	-	-
Adjusted EBITDA	\$(156,556)	\$(209,755)	\$(111,050)	\$(47,471)
GAAP rent to Landlord Payments adjustment	\$19,177	\$4,916	\$6,999	\$5,706
Capex allowance realized ¹	-	-	\$1,006	\$1,915

Note: All references to Property Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA in this document are based on our revised methodology as of September 2021. Property Level Profit (Loss) (PLP or PLL) and Adjusted EBITDA in this document of the based on our revised methodologies price to September 2021 utilized Non-GRAPP ent (which accounted for the Description of the Public Control of the



Risk Factors Summary

- . Sonder's actual results may differ materially from its forecasts and projections
- . Sonder's results could be negatively affected by changes in travel, hospitality, real estate and vacation markets.
- Sonder may be unable to negotiate satisfactory leases or other arrangements to operate new properties, or onboard them in a timely manner, or renew or replace existing properties on satisfactory terms or at all.
- Delays in real estate development and construction projects related to Sonder's leases could adversely affect Sonder's ability to generate revenue from such leased buildings.
- Newly leased properties may generate revenue later than Sonder estimated, and may be more difficult or expensive to integrate into Sonder's operations than expected.
- . Sonder's limited operating history and evolving business make it difficult to evaluate its future prospects and challenges.
- Sonder may be unable to effectively manage its growth.
- The COVID-19 pandemic and efforts to reduce its spread have had, and will likely continue to have, a negative impact on Souther.
- . Sonder has a history of net losses and may not be able to achieve or maintain future profitability.
- . Costs relating to the opening, operation and maintenance of its leased properties could be higher than expected.
- · Sonder depends on landlords to manage and maintain its properties
- Sonder's long-term and fixed-cost leases limit its flexibility.
- Under certain circumstances, Sonder's leases are subject to early termination, which can be disruptive and costly.
- Sonder may be unable to attract new guests or generate repeat bookings.
- . Sonder may be unable to introduce upgraded amenities, services or features for its guests cost-efficiently.
- · Sonder operates in the highly competitive hospitality market.
- Sonder uses third-party distribution channels to list its units, and these channels have historically accounted for a substantial percentage of Sonder's bookings.
- Sonder's long-term success depends, in part, on Sonder's ability to expand internationally, and Sonder's business is susceptible to risks associated with international operations.
- Sonder's business depends on its reputation and the strength of its brand.
- Claims, lawsuits, and other proceedings could adversely affect Sonder's business.
- Sonder may be subject to liability or reputational damage for the activities of its guests or other incidents at Sonder's properties.
- Sonder is subject to claims and liabilities associated with potential health and safety issues and hazardous substances at properties.

- Sonder must attract and retain sufficient, highly skilled personnel and is subject to risks associated with the employment
 of hospitality personnel, including unionized labor.
- Sonder has identified material weaknesses in its internal control over financial reporting and may identify material
 weaknesses in the future or otherwise fall to maintain an effective system of internal controls, which may result in material
 misstatements of its consolidated financial statements.
- Sonder relies on third parties for important services and technologies, and their availability and performance are uncertain.
- Sonder's processing, storage, use and disclosure of personal data exposes it to risks of internal or external security breaches and could give rise to liabilities and/or damage to reputation.
- Failure to comply with privacy, data protection, consumer protection, marketing and advertising laws could adversely
 affect Sonder.
- . Sonder faces risks related to Sonder's intellectual property
- Sonder's business is highly regulated across multiple jurisdictions, including evolving and sometimes uncertain short-term rental and tax laws, which may limit Sonder's growth.
- Sonder's indebtedness and credit facilities contain financial covenants and other restrictions that may limit its operational flexibility or otherwise adversely affect its results of operations.
- Holders of Exchangeable Shares may have to pay income taxes as a result of their exchange for the Post-Combination Company's Common Stock.
- . The price of the Post-Combination Company's common stock may fluctuate.
- Future resales of common stock after the consummation of the Business Combination may cause the market price of Post-Combination Company's securities to drop significantly, even if the Post-Combination Company's business is doing used.
- Because the post-combination company will become a publicly listed company by virtue of a merger as opposed to an
 underwritten initial public offering (which uses the services of one or more underwriters), less due diligence on the
 post-combination company may have been conducted.
- Public Stockholders of GM II will experience dilution as a consequence of, among other transactions, the issuance of Common Stock in the Business Combination (and the PIPE Investments).

